



**POWDER**  
**RIVER**

# Product Catalog

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\* WEIGHTS LISTED THROUGHOUT THIS CATALOG ARE NOMINAL  
AND MAY FLUCTUATE. FOR UP TO DATE PRODUCT SPECIFICATIONS  
PLEASE VISIT [WWW.POWDERRIVER.COM](http://WWW.POWDERRIVER.COM)





# POWDER RIVER

Powder River is the leader in livestock working equipment. We focus on one thing, making livestock equipment that is safe and efficient. We have demonstrated that leadership from the early days of the company in Baker City, Oregon where the original all steel squeeze chute was developed. We continue that leadership today in Provo, Utah where lasers and state of the art powder coating facilities aid the production. Powder River has always demonstrated a firm commitment to the cattle industry. We take pride in the products we produce. Our skilled welders take the time to make sure America's cattlemen can depend on the products they make.

This last year we have run ads that proclaim, "America's Ranches are our showroom." This idea came about because everywhere we go we cannot ignore the great history that Powder River has enjoyed. Almost everyone we meet has a story about how much they love their new Powder River chute, the Powder River gate that saved them from a charging bull, or memories of working with their old Powder River corral. It is this history that drives us to develop, innovate, improve, and enjoy new designs and new approaches to cattle working equipment. Our research and development team is constantly applying new ideas to benefit the rancher in the field.

Take the time to look over the catalog. Take the time to think about how the right equipment in the right place can make your cattle working safer, faster, and less stressful for you and your livestock. Give us a call. Whether you need some technical drawings, a visit from a sales team member, or just have a few questions we are waiting to hear from you.

Beef producers throughout the United States face many challenges which may include land use, weather, herd size and breed of animals, labor availability, regulatory issues, and even types of veterinary procedures. In spite of all these differences, every producer shares a common need. There is always the need to separate, isolate and immobilize animals in a way that is safe for both the animal and the human.

The use of local topography, makeshift fences and corrals as well as the time-honored use of rope, horses, and stumps have long been recognized as legitimate "livestock handling resources". The adoption of steel as the basic material for production of modern livestock equipment began in the United States post World War II. Powder River had already introduced its first all steel squeeze chute in 1938 and was well ahead of the curve. It continues that tradition of leadership today.

While the nature and needs of cattle hasn't changed much in the last century, the beef production business has changed dramatically, especially in the last 50 years. With less qualified labor available, having the right equipment can make all the difference. Utilizing modern manufacturing techniques, design engineering, production welding techniques, steel coating technologies and logistical networks Powder River can deliver an entire crowding and working system that will probably be less expensive than the cost of one ranch hand for one year.

Powder River doesn't just manufacture equipment, we engineer it. We have amassed years of experience in working systems designs. We spend time and resources to research and study livestock behavior to enhance our designs. We employ state of the art technology and can build and test a piece of equipment before we throw our first weld. After a product is developed, we put it through field trials to ensure our designs not only work but are truly a benefit to the rancher.

If you let us, Powder River can help you design a system tailored to your operation's needs. We can visit your ranch and help analyze how small investments can reap big dividends in your handling facilities. Powder River understands livestock handling; it is committed to its long tradition of efficient livestock handling and Powder River plans to be the cattlemen's partner long into the future.



# Powder River Chutes

Count on it.

You need tough, long-lasting equipment that can keep up with you, day in and day out. From the day we built our first squeeze chute, Powder River has pushed the frontier of innovation and dependability in livestock handling technology. We know that it needs to work the from day one and every day after that. All Powder River chutes are designed to help you get the job done safely and efficiently.

(Photo: H2000)





(Photo: HC2500 Deluxe)

## 2500 Series Chutes

The 2500 Series Chutes are the top-of-the-line chutes from Powder River. Built for producers who require the best out of their working equipment. Built on Powder River's heaviest chassis these chutes are more than capable of heavy use day in and day out. The 2500 Series Chutes have easy-to-use and functional features that make working cattle easier and safer. The 2500 Deluxe has additional features that enhance its usability and your efficiency. An integrated palpation cage, hydraulically controlled floor width adjustment, and hydraulic neck extenders are just a few of the upgraded features the 2500 Deluxe offers.

### 2500 Series Squeeze Chutes:

- HC2500 Deluxe
- HC2500 Standard



(Photo: HC2000)

## 2000 Series Chutes

The 2000 Series Chutes were inspired by the American Rancher: strong, durable, and capable. This line of chutes offers the most headgate options to fit your preferences or needs. Offering self-catch, manual, and hydraulic options. The 2000 Series has best in class features which allow you to work quickly and efficiently; saving you valuable time and allowing you to get more done. Capable of handling yearling animals all the way to mature bulls, these chutes are a great fit for any ranch.

### 2000 Series Squeeze Chutes:

- HC2000                      - M2000\*
- H2000\*                    - S2000\*
- C2000                    *\*Available with Stabilizer option*



(Photo: S1500)

## 1500 Series Chutes

The 1500 Series Chutes put Powder River's long history of ingenuity to work for producers looking for an affordable squeeze chute option. The many features of these chutes allow you to handle your livestock more safely and efficiently. Available with either a self-catch headgate or a manual headgate.

### 1500 Series Squeeze Chutes:

- M1500                      - S1500

# Chute Features

Powder River continues its time-honored legacy of squeeze chutes. The first one was produced in 1938, and as the years have passed, we are still producing the best cattle chutes on the market. All Powder River Squeeze Chutes have features designed to make working cattle safer, easier, and more efficient. All of our chutes are powder coated for durability and rust resistance. Take a look and if you have questions, feel free to contact us.



## Side Exit

- ◀ Being able to get your animals out of the chute safely is arguably more important than being able to get them in there. Working cattle can be unpredictable at times and the ability to get cattle out of the chute as fast as possible can mean the difference between life and death. That is why all of Powder River's chutes feature a side exit. The side of the chute opens, and animals have a clear path to exit. Operators also have an unobstructed path to the animal. The side-exit can be opened and closed from the opposite side of the chute.



## Strong Linkages

- ◀ On all of Powder River chutes, we use a notched system in the headgate and center squeeze. Friction locks, used by other manufacturers, wear over time causing the locking mechanism to become unsafe and unreliable. They can also jam with larger necked animals. This can lead to serious injury of operator or animal. Having a solid piece of metal holding the headgate closed is an important safety feature. Additionally, the 2000 and 2500 series chutes feature a rack and pinion linkage system. This system is sturdy and keeps most moving parts and pinch points away from the operator and the animal.



## Dual-sided V-Squeeze

- ◀ The V-style Dual-Sided squeeze on Powder River Squeeze Chutes applies pressure evenly on both sides of the animal. This keeps the animal centered in the chute and helps the animal keep its balance. Being off balance can make them feel uneasy and cause them to fight to get centered and balanced again. Potentially causing the animal to injure itself and anyone who is in proximity. When properly adjusted, the V-Style squeeze can calm the animal reducing the risk of injury and lower stress. Additionally, The V-shape helps to prevent cattle from going down because it keeps them supported and in an upright position. The great part of this design is it doesn't impede the flow in or out of the chute and it can help to improve efficiency.

# Chute Features



## Adjustable Floor Width

- ◀ All Powder River Chutes have the ability to adjust the width of the floor. This handy feature can help improve efficiency and safety. Being able to narrow the floor can help to prevent calves and smaller animals from turning around in the chute. Also, the ability to narrow the floor keeps the V-squeeze working properly and helps keep operator and animal safer.



## Hydraulic / Manual Controls

- ◀ Depending on your needs, Powder River offers various chutes in either a hydraulic or manual configuration. The convenience of hydraulic controls is becoming more and more accessible to those who do not have access to power as portable generators have become more popular. Powder River offers several different chute configurations equipped with hydraulic controls. Additionally, major innovations have been made in the realm of manual controls. The 2000 series chutes no longer feature "head knocking levers". The unique design of the center squeeze provides adequate leverage for a secure catch, while keeping the lever up and out of your way.

## 2500 Series Chute Configuration Options



There are 3 factory configurations of the 2500 series chutes, The HC2500 Standard, HC2500 Deluxe, and the HC2500 Deluxe with Trailer and Power Pack. However, the 2500 Series can be customized to meet your specific needs.

### TIER 1 OPTIONS

Standard Chute +

- Backer Bar Kick Pans
- Long Arm Controls
- Live Floor (Hydraulic Floor Adjust)
- Hydraulic Neck Bender
- Preg-Gate/ Palp Cage

### TIER 2 OPTIONS

Standard Chute +, Deluxe Chute +

- Chute Trailer
- Gas Power Pack\*

\* The Gas Power Pack configuration *does not* include electrical pump and associated hardware.

All Tier 1 Options can be added to the HC2500 Standard Chute, giving you the option to configure the chute how you want. Tier 2 Options can be added to either the Standard or Deluxe Configurations. Talk with your dealer or give us a call and we can help you set up a chute that works the best for your operation.



# HC2500 Deluxe Hydraulic Chute



## HC2500 HYDRAULIC CHUTE FEATURES AND SPECIFICATIONS

- Integrated Palp Cage
- Hydraulic Controlled Floor Width Adjustment
- Hydraulic Neck Controls
- Mobile Controls
- Upgraded Kick Pans with Integrated Backer Bar System
- Available with Trailer and Power Pack Combo
- Side Exit

## HC2500 Deluxe Hydraulic Chute

ORDER NO. 003-43800

HC2500 DELUXE HYDRAULIC CHUTE FEATURES AND SPECIFICATIONS	
ORDER NO. 003-43800	
DIMENSIONS:	INTERNAL DIMENSIONS:
Chute Weight..... 2855 lbs.	Stanchion Height.....67"
Overall Length..... 154.5 "	Tailgate Height .....67"
Overall Height..... 91"	Top of Tank.....91"
Widest Point ..... 100"(arm extended)	
ELECTRICAL CONSIDERATIONS:	
Motor Spec.....	5 HP, 220v, 23 amp
Pump Spec.....	22 GPM
Valve Body .....	3 Spool
System Pressure .....	1000 lbs. (release set at factory)
Hydraulics Warranty.....	1 Year
Generator Operation requires 10,000 watt cold startup	

\* WEIGHTS ARE NOMINAL AND MAY FLUCTUATE

The HC2500 Deluxe is built for work and convenience from top to bottom. Built on the strongest chassis from Powder River and fitted with an upgraded headgate and tailgate, this chute is designed for producers or veterinarians who are running large numbers of animals through the chute every day. Or for producers that want features that make cattle handling easier, faster, and safer. Each feature is designed to allow the operator to manipulate or access the animal with minimal effort and maximum safety. Features such as the hydraulic controlled floor width adjustment, hydraulic head control, integrated palpation cage, extended hydraulic controls, and ratcheting backer-bar system integrated into the split kick pans make working cattle easy and efficient. Recently, a veterinarian stated, "This is the safest chute I have ever worked in." The HC2500 Deluxe offers unparalleled convenience, durability, and safety.



## CONFIGURED WITH CHUTE TRAILER AND POWER PACK:

If mobility is a must, then the HC2500 Deluxe with trailer and Power Pack is the one for you. This combination is easy to set up and take down. Plus, the quiet Honda generator at the heart of the Power Pack allows the hydraulic chute to be used in the most remote places. For more information please call us at the factory: 1-800-453-5318.

HC2500 DELUXE TRAILER AND POWER PACK	
Trailer Ball Size .....	2"
Generator Motor.....	8 hp
Pump .....	16 GPM



# HC2500 Hydraulic Chute



## HC2500 HYDRAULIC CHUTE FEATURES AND SPECIFICATIONS

- Built On the Strongest Chute Platform
- Low Profile Floor
- Wide Opening Self Catch Headgate
- Upgraded Tailgate
- Split Kickpans
- More Powerful 5 hp Hydraulic Pump and Motor.
- Side Exit

## HC2500 DELUXE HYDRAULIC CHUTE FEATURES AND SPECIFICATIONS

ORDER NO. 003-43000

### DIMENSIONS:

Chute Weight..... 2855 lbs.  
Overall Length..... 154.5"  
Overall Height..... 91"

### INTERNAL DIMENSIONS:

Stanchion Height.....67"  
Tailgate Height .....67"  
Top of Tank.....91"

### ELECTRICAL CONSIDERATIONS:

Motor Spec.....5 HP, 220v, 23 amp  
Pump Spec..... 22 GPM  
Valve Body ..... 3 Spool  
System Pressure ..... 1000 lbs. (release set at factory)  
Hydraulics Warranty..... 1 Year  
Generator Operation requires 10,000 watt cold startup

\* WEIGHTS ARE NOMINAL AND MAY FLUCTUATE

## HC2500 Hydraulic Chute

ORDER NO. 003-43000

The HC2500 hydraulic chute is a game changer. The updated chassis is tough and incorporates favorite features from the latest engineering efforts. The standard model of the 2500 series chutes includes a hydraulically actuated headgate, center squeeze, and tailgate. All of these components utilize the enhanced rack and pinion gearset. The Standard model comes with neck extenders on the headgate and durable urethane yokes to further limit head movement. The 2500 series incorporates the toughest tailgate built by Powder River. It is fast and great at traffic control at the back of the chute. Utilizing the rack and pinion on the center squeeze ensures an equal and secure catch on the cattle to keep them calm and still. The Standard's features can be upgraded and customized to meet your needs. (See page 7)



# HC2000 Hydraulic Chute



## HC2000 HYDRAULIC CHUTE FEATURES AND SPECIFICATIONS

- Rack and Pinion Hydraulic Linkages
- Wide Opening Curtain Style Headgate
- 110v or 220v Power Options
- Split Kickpans
- Split Hydraulic Tailgate
- Side Exit
- Easy Adjustable Floor
- Hydraulic Cylinders are Up and Tucked Away

## HC2000 Hydraulic Chute

ORDER NO. 002-56000

The HC2000 squeeze chute from Powder River is a great option for cattle producers looking to upgrade, because it puts hydraulic power at an affordable price (Less than some manual chutes!) Built on the 2000 series chassis which was designed for cattlemen and operations of all sizes. Featuring a wide opening curtain-style headgate that gives cattle a clear visual path through the chute, facilitating smooth exits and easy flow. In turn, maximizing your efficiency, saving you time and money.

HC2000 HYDRAULIC CHUTE FEATURES AND SPECIFICATIONS	
ORDER NO. 002-56000	
DIMENSIONS:	INTERNAL DIMENSIONS:
Chute Weight..... 1682 lbs.	Stanchion Height..... 64"
Overall Length.....96" (98" w/ clevis)	Tailgate Height .....65.5"
Overall Height..... 85"	Chute Side Height ..... 60"
Widest Point ..... 53"	
ELECTRICAL CONSIDERATIONS:	
Motor Spec.....2 HP, 1750 RPM, 110v or 220v, 18 amp 110/9 amp 220	
Pump Spec.....2 Stage, 13 GPM	
Valve Body .....3 Spool	
System Pressure .....1000 lbs. (release set at factory)	
Hydraulics Warranty..... 1 Year	
Generator Operation requires 8500 watt cold startup	

\* WEIGHTS ARE NOMINAL AND MAY FLUCTUATE





# C2000 Manual Chute



## C2000 MANUAL CHUTE FEATURES AND SPECIFICATIONS

- Wide Opening Curtain Style Headgate
- Leverage Enhanced Controls
- Rack and Pinion Manual Linkages
- Split Kickpans
- Included Neck Extenders
- Side Exit
- Easy Adjustable Low-Profile Floor

## C2000 Manual Chute

ORDER NO. 002-53000 RIGHT-SIDE EXIT (SHOWN)

ORDER NO. 002-53007 LEFT-SIDE EXIT

The C2000 manual chute features a wide opening curtain style headgate. The wide opening facilitates smooth exits and easy enticing of cattle with a clear visual path. The Powder River Manual Headgate is easy to close and release. The linkage allows for more secure catches with stops every  $\frac{1}{2}$  of an inch. The headgate and center squeeze both utilize rack and pinion mechanisms that aid in keeping operator and animal away from moving parts and dangerous linkages. Lever releases on the center squeeze and the headgate make releasing animals easier than ever. The tailgate linkage allows operation from the front or rear of the chute. And a side exit release is included on all 2000 series Powder River Chutes. The new low-profile floor adjusts easily from 6.5" to 15.5" in width.

### C2000 MANUAL CHUTE SPECIFICATIONS

ORDER NUMBER: 002-53000

#### DIMENSIONS:

Total Weight.....1545 lbs.  
Overall Length.....96"(98" w/ clevis)  
Overall Height.....88"  
Widest Point.....53"

#### Internal Dimensions:

Stanchion Height.....64"  
Tailgate Height.....65.5"  
Chute Side Height.....60"

\* WEIGHTS ARE NOMINAL AND MAY FLUCTUATE



# H2000 Hydraulic Chute



## H2000 HYDRAULIC CHUTE FEATURES AND SPECIFICATIONS

- Rack and Pinion Hydraulic Linkages
- Included Neck Extenders
- 110v or 220v Power Options
- Split Kickpans
- Split Hydraulic Tailgate
- Side Exit
- Easy Adjustable Floor
- Hydraulic Cylinders are Up and Tucked Away

## H2000 Hydraulic Chute

ORDER NO. 002-55000

The H2000 Hydraulic Squeeze chute is an all-purpose squeeze chute that is rated for all animal sizes. The headgate and center squeeze both utilize engineered rack and pinion mechanisms that aid in keeping operator and animal away from moving parts and dangerous linkages. The low-profile floor is easily adjustable and aids in cattle flow. It has a very attractive price point and is affordable to any cattlemen desiring to incorporate hydraulics in their operation.



H2000 HYDRAULIC CHUTE FEATURES AND SPECIFICATIONS	
ORDER NO. 002-55000	
<b>DIMENSIONS:</b> Chute Weight..... 1690 lbs. Overall Length .....96" (98" w/ clevis) Overall Height..... 85" Widest Point ..... 53"	<b>INTERNAL DIMENSIONS:</b> Stanchion Height.....64" Tailgate Height .....65.5" Chute Side Height .....60"
<b>ELECTRICAL CONSIDERATIONS:</b> Motor Spec.....2 HP, 1750 RPM, 110v or 220v, 18 amp 110/9 amp 220 Pump Spec.....2 Stage, 13 GPM Valve Body .....3 Spool System Pressure .....1000 lbs. (release set at factory) Hydraulics Warranty..... 1 Year Generator Operation requires 8500 watt cold startup	

\* WEIGHTS ARE NOMINAL AND MAY FLUCTUATE





# M2000 Manual Chute

## M2000 MANUAL CHUTE FEATURES AND SPECIFICATIONS

- Rack and Pinion Manual Linkages
- Leverage Enhanced Center Squeeze
- Included Neck Extenders
- Split Kickpans
- Split Easy Open Tailgate
- Side Exit
- Easy Adjustable Floor Width
- Available Trailer Kit

## M2000 MANUAL CHUTE SPECIFICATIONS

ORDER NUMBER: 002-51000

### DIMENSIONS:

Total Weight..... 1532 lbs.  
Overall Length ..... 96"  
Overall Height..... 88"  
Widest Point ..... 53"

### INTERNAL DIMENSIONS:

Stanchion Height..... 64"  
Tailgate Height ..... 65.5"  
Chute Side Height ..... 60

\* WEIGHTS ARE NOMINAL AND MAY FLUCTUATE

(\*NECK EXTENDERS INCLUDED  
FROM FACTORY)

## M2000 Manual Chute

ORDER NO. 002-51000 RIGHT-SIDE EXIT (SHOWN)

ORDER NO. 002-51007 LEFT-SIDE EXIT

The M2000 is the latest generation of the most popular chute ever sold. The Powder River Manual Headgate is easy to close and release. The new linkage allows for more secure catches with stops every ½ of an inch. The headgate and center squeeze both utilize rack and pinion mechanisms that aid in keeping operator and animal away from moving parts and dangerous linkages. Lever releases on the center squeeze and the headgate make releasing animals easier than ever. The tailgate linkage allows operation from the front or rear of the chute. And a side exit release is included on all 2000 series Powder River Chutes. The new low-profile floor adjusts easily from 6.5" to 15.5" in width.



# S2000 Self-Catch Chute



### S2000 SELF-CATCH CHUTE FEATURES AND SPECIFICATIONS

- Low Profile Floor
- Wide Opening Self-Catch Headgate
- Leverage Enhanced Center Squeeze
- Split Kickpans
- Split Easy-Open Tailgate
- Side Exit
- Easy Adjustable Floor
- Available Trailer Kit

### S2000 MANUAL CHUTE SPECIFICATIONS

ORDER NUMBER: 002-52000

DIMENSIONS:	
Total Weight.....	1595 lbs.
Overall Length.....	108"
Overall Height.....	88"
Widest Point.....	65"

INTERNAL DIMENSIONS:	
Stanchion Height.....	62"
Tailgate Height.....	65.5"
Chute Side Height.....	60

\* Weights are nominal and may fluctuate

## S2000 Self-Catch Chute

ORDER NO. 002-52000 RIGHT-SIDE EXIT (SHOWN)  
ORDER NO. 002-52007 LEFT-SIDE EXIT

The S2000 is the latest generation of the Self-Catch series from Powder River. The self-catch headgate is designed to allow cattle to catch themselves in the headgate and permit an operator to work the alleyway in a shorthanded situation. The self-catch headgate design offers advantages of a low-profile floor and extra wide opening. The center squeeze utilizes rack and pinion mechanisms that aid in keeping operator and animal away from moving parts and dangerous linkages. Mechanical advantage on the lever releases for the center squeeze and the headgate make releasing animals easier than ever. The tailgate linkage allows operation from the front or rear of the chute and a side exit release is included on all 2000 series Powder River chutes. The new low-profile floor adjusts easily from 6.5" to 15.5" in width.

### RECOMMENDED ADD-ONS:

Pregnancy Test Gate  
ORDER NO. 002-20000



Chute Trailer Kit  
(SEE PAGE 21)



(S2000 SHOWN HERE WITH STABILIZER OPTION)



# XL Manual Chute



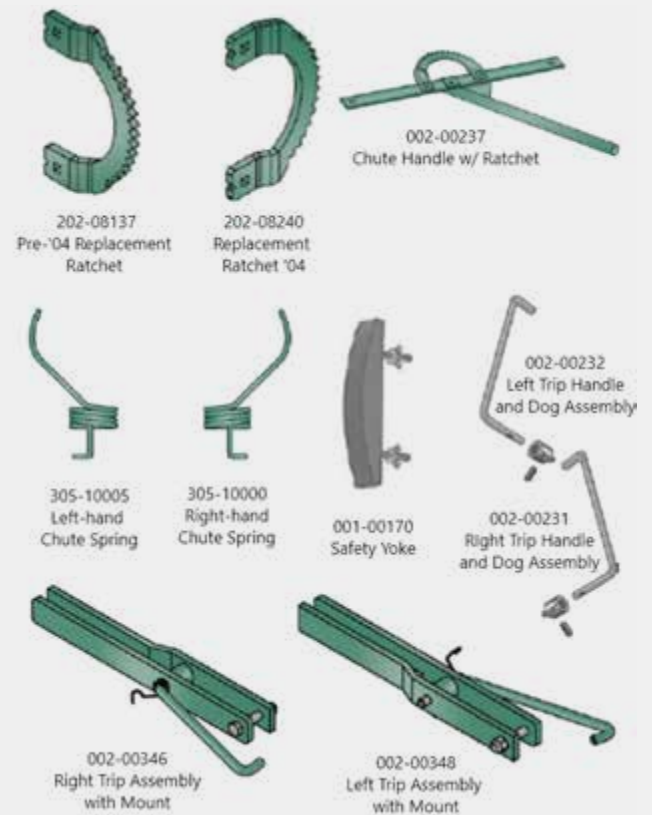
This legendary chute offers tried and true features that have stood the test of time. Convenient and familiar chute controls enable 1-person operation from one position. The durable design of the chute requires little maintenance, and is capable in the toughest, most remote working conditions. V-style squeeze provides even pressure on the animal, keeping them balanced, upright, and calm. Drop side pipes spanning both sides of the chute allow unobstructed access to the animal from either side. Split kick pans allow access to the underside of the animal without taking unnecessary risks. Equipped with a right-side emergency exit that is operable from the same side as the other controls. This chute's longevity is a testament to the XL's design and to Powder River's commitment to provide durable cattle equipment. Neck extenders sold separately.

## XL CHUTE SPECIFICATIONS

ORDER NUMBER: 002-10052

### DIMENSIONS

Overall Length.....	96"
Overall Height.....	89"
Inside Height.....	66"
Widest Point.....	116"
Base Width.....	47"
Weight.....	1340 lbs.



## Chute Replacement Components

Visit [powderriver.com](http://powderriver.com) for Chute Replacement Parts

We offer different individual components to replace worn out parts for many older Powder River Chutes. A full offering of chute components can be found at [www.powderriver.com](http://www.powderriver.com). If you are unsure about what you need, please call us at: 1-800-453-5318 and our great customer service team will help you with your questions.

# S1500 Self-Catch Chute



## S1500 Self-Catch Chute

ORDER NO. 001-52000

The S1500 Self-Catch Squeeze chute is a great option for producers with smaller herds. The S1500 features a self-catching headgate that allows the chute to be easily operated by one person. A fully adjustable floor means you can adjust the chute for a wide range of animal sizes. However, this chute is only rated for animals up to 1300 lbs. The 1500 Chute series features a roll-door tailgate that is simple and easy to use, and a center squeeze for added control. Additionally, the S1500 has useful and practical features. Five drop-down fingers span both sides of the chute, granting access to the animal. A full-length solid kick pan, and a right-side exit for safety and convenience. The S1500 squeeze chute is a great platform at an affordable price.



### S1500 SELF-CATCH CHUTE FEATURES AND SPECIFICATIONS

- Self-Catch Headgate
- Right-Side Emergency Exit
- Roll-Door Tailgate
- Adjustable Floor Width

### S1500 SELF-CATCH CHUTE SPECIFICATIONS

ORDER NO. 001-52000

DIMENSIONS:	
Total Weight .....	1022 lbs.
Overall Length .....	95.5"
Maximum Cattle Weight .....	1300

\* WEIGHTS ARE NOMINAL AND MAY FLUCTUATE

### RECOMMENDED ADD-ONS:

Chute Trailer Kit  
(SEE PAGE 21)





# M1500 Manual Chute



## M1500 MANUAL CHUTE FEATURES AND SPECIFICATIONS

- Manual Operated Headgate
- Right-Side Emergency Exit
- Roll-Door Tailgate
- Adjustable Floor Width

## M1500 MANUAL CHUTE SPECIFICATIONS

ORDER NO. 001-51000

### DIMENSIONS:

Total Weight ..... 1022 lbs.  
Overall Length ..... 88"  
Maximum Cattle Weight ..... 1500

\* WEIGHTS ARE NOMINAL AND MAY FLUCTUATE

## M1500 Manual Squeeze Chute

ORDER NO. 001-51000

The full featured M1500 Manual Squeeze chute has everything you need to manage a smaller herd with easy temperament and the occasional smaller bull. It features time tested headgate, used with our legendary XL Manual Chute with good leverage and holding power. The double-sided center squeeze holds cattle upright by not knocking animals off center like other brands. A fully adjustable floor means you can adjust the chute for a wide range of animal sizes. The 1500 Chute series features a roll-door tailgate that is simple and easy to use. Drop fingers along the chute side allow for good access and slam latches make them easy to close. All Powder River Chutes include a side exit to aid in exiting animals that may be in distress, it also can act as great sorting tool. The M1500 chute is rated for cattle less than 1500 lbs. and is NOT recommended for mature bulls. (Consider the 2000 Series chutes as an alternative.)



## RECOMMENDED ADD-ONS:

Value Pregnancy Test Gate

ORDER NO. 004-00020



Neck Extenders

ORDER NO. 002-20000



Chute Trailer Kit

(SEE PAGE 21)



# Headgates

## Classic Manual Stanchion



### CLASSIC STANCHION LH SPECIFICATIONS

ORDER NUMBER: 001-00160

Weight ..... 270 lbs  
Widest Point ..... 116"  
Height Overall ..... 81"

An original Powder River innovation the Classic Stanchion features adjustable safety yokes for more animal control. The unit can be bolted directly to posts or pinned to existing Classic Panels using the included single clevises. Available wood to panel adapters simplify the mounting the unit to wood.

## S2000 Headgate



### S2000 HEADGATE SPECIFICATIONS

ORDER NUMBER: 002-52800

Weight ..... 297 lbs  
Widest Point ..... 44"  
Height Overall ..... 79"

The S2000 headgate is a very convenient option for single person operation. Fully adjustable with quick releases this is a fully featured self-catching headgate. The larger opening allows for smooth animal releases. Clevis attachments (included) work with any standard Powder River panels.

## C2000 Headgate



The C2000 Headgate is a curtain style variant of the 2000 series. It incorporates the rack and pinion unique to the 2000 series. It is a fast closer and has a wide opening for easy and smooth releases. Can be pinned up to any Powder River panels or adapted to an alleyway.

### C2000 HEADGATE SPECIFICATIONS

ORDER NUMBER: 002-53800

Weight ..... 390 lbs  
Inside Heights ..... 64"

## S1500 Headgate



The S1500 Headgate is a no-frills value-based headgate. It uses simple adjustments and can accommodate most animals. Can be attached to Powder River Panels or adapted for an existing alleyway.

### S1500 HEADGATE SPECIFICATIONS

ORDER NUMBER: 001-52800

Weight ..... 215 lbs  
Inside Heights ..... 58"



## Pregnancy Test Gate

ORDER NUMBER: 004-00040

Protect yourself and your veterinarian with Powder River's Pregnancy Testing Gates. A positive single bar spring loaded latch locks off the alley, forming a protected work-space. Preg Gates are able connect to any Powder River Chute.

### PREGNANCY TEST GATE

ORDER NUMBER: 004-00040

DIMENSIONS	WEIGHT
Gate .....30x52"	173lbs
Length Overall .....34"	
Width Overall .....28"	
Height .....78"	
Description: 13-gauge frame, 12-gauge sheeting	



## Value Pregnancy Test Gate

ORDER NUMBER: 004-00020

Value Pregnancy Test Gate is a great addition to the 1500 Series chutes. These unsheeted preg test gates feature quick pin and clip connectors and are easy to install.

### VALUE PREGNANCY TEST GATE

ORDER NUMBER: 004-00020

DIMENSIONS	WEIGHT
Gates ..... 30x64" Length Overall ..... 34" Width Overall ..... 28" Height ..... 78"	124lbs
13-gauge Frame, 16-gauge gate	



# Chute Trailers

Powder River 2000 Series and 1500 Series Chutes can all be made portable with a trailer kit. The wishbone style trailers are easy to hook up and usually take less than 2 minutes to attach. All come with a 2" ball coupler and a set of 15" trailer wheels (without tires).



## STIRRUP USAGE CHART:

CHUTE MODEL	TRAILER ORDER NUMBER	STIRRUP	NOTES
HC2000 H2000 C2000 M2000 M1500 XL MANUAL	002-59100	002-59110	
S2000 S1500 M2000 w/ STABILIZER	002-59100	002-59120	This stirrup kit has extensions included to accomodate the longer chute chassis.
If you do not see your chute listed or you are having trouble finding the stirrups that you need, please call us at 1 (800) 453-5318 and we will be happy to assist you.			

## HOW TO ORDER CHUTE TRAILERS/STIRRUPS

When ordering a chute trailer, make sure that you are able to correctly identify your chute. If you are unable, call and we can help you to properly identify your chute. A set of stirrups (listed above) is also required to securely attach the chute to the frame of the trailer. Chute trailers come with two 15" trailer wheels. (Tires are not included with Powder River chute trailers.) It is not recommended by Powder River that the Chute Trailers be used at highway speeds.

## CLASSIC LOADING RAMP SPECIFICATIONS

ORDER NUMBER	DESCRIPTION	WEIGHT*
012-00010	Ramp (Stationary)	1114 lbs
012-00011	Ramp (Portable)	1264 lbs
Ramp Length ..... 14' Height Setting ..... 30 to 50 Rims 15" ..... 5 lug Bow Heights ..... 7'7" to 10'7" Width Inside ..... 35" Solid Side ..... 18" Height of Sides ..... 54" Hitch ..... 2" ball		

## 14' Classic Loading Ramp

With its gentle slope and unique stair-step design, this all-steel loading ramp allows you to load any type of livestock with ease. The stairs are fabricated from diamond steel plate, which will withstand many years of heavy use. The deck height is adjustable from 30 to 50 inches. A hand-operated winch makes adjusting the ramp simple and quick. The ramp locks into place with a safety chain when the desired height is reached. The ramp can be ordered stationary or portable. Entry fitted with pins and clips. TIRES NOT INCLUDED.



# Calf Tables



## Classic Deluxe Calf Table

ORDER NUMBER: 008-00012

The Classic Deluxe Calf Table has a headgate on both ends giving you a completely reversible calf table without having to remove parts. Simply turn the calf table end for end.

### CALF TABLE FEATURES:

- Handles calves up to 450 lbs
- Scissor-type manual stanchion can be opened at the desired width for catching your calf
- Dally cleat is included for tying a leg back out of the way
- Seven drop-side pipes can be dropped and swung out of the way for easy access to calf's side for branding and vaccinating
- Quick release pin allows you to drop the side in an emergency
- Three settings for the tip angle of the table

CLASSIC DELUXE CALF TABLE SPECIFICATIONS		
ORDER NUMBER: 008-00012		
DESCRIPTION:	WEIGHT:	
Height Overall.....	63"	437 LBS
Width Overall.....	55"	
Length Overall.....	60"	
Base Width.....	56" X 45"	



## Classic Calf Table

ORDER NUMBER: 008-00010

The Powder River Classic Calf Table is the most durable and functional table in the market. The Classic Calf Table has a wide opening Headgate for ease of catching your calves. It tips for ease of accessing your calves for branding, vaccinating, etc. The Classic Calf Table is reversible for right or left side branding.

CLASSIC CALF TABLE SPECIFICATIONS		
ORDER NUMBER: 008-00010		
DESCRIPTION:	WEIGHT:	
Height Overall.....	63"	381 LBS
Width Overall.....	55"	
Length.....	60"	
Base Width.....	56" X 45"	

### CALF TABLE HEADBOARD

ORDER NUMBER:008-00050

Keep your calves' heads supported while they are tipped on their side. Makes tattooing and tagging easier and faster. Comes with a tie-down chain to secure head.



### CALF ALLEY TAILGATE

ORDER NUMBER: 008-00020



This 18-inch wide gate pins onto the end of your Calf Alley Panels, preventing aggressive calves from getting out of the alley when the tipping table is down. The tailgate locks shut with the provided chain. Approx. 48 lbs

### CALF ALLEY STOP

ORDER NUMBER: 008-00030



Mount this positive alley stop near the entrance of your calf alley. Once calves pass through this stop, they cannot back up. The calf alley stop will mount anywhere in the alley. Approx. 18 lbs



# Calving Pens



## GREAT MULTI-PURPOSE HEALTH PENS

- Safe and efficient pen for calving or doctoring
- Self-Catching Headgate with safety release mechanism releases quickly and easily if an animal goes down
- Split squeeze panels, allowing full access while ensuring a safe confinement situation for operator and animal

## CALVING / HEALTH PEN SPECIFICATIONS

ORDER NUMBER: 008-00100

Panel/Gates .....	1½" 14-gauge square tube
Gate s and Panels Height.....	64"
Height Overall.....	84"
Sheeted Rollgate Opening .....	30"
Weight* .....	1285 lbs.

## Calving/Health Pen

ORDER NUMBER: 008-00100

Loss of income due to low calving rates can make or break a producer. Powder River's 10 by 10-foot Calving Pen can pay for itself in the first season and add to your bottom line for years to come. This unit also makes an excellent sick pen.

## CALVING PEN FEATURES AND SPECIFICATIONS

- Panels and gates are 14-gauge, 1.5 inch square tubing.
- Self-Catching Headgate with Safety Release Mechanism has two emergency trip releases that quickly relieve pressure on an animal's neck if needed
- Both Calving Pen squeeze panels swing 180 degrees – completely out of the way
- Both Calving Pen squeeze panels are split, allowing full access while helping to maintain safety
- 10-foot gate is fitted with a sure latch closure for ease of use during one-man operation. Rope and cleat device keeps the animal contained
- The 30-inch roll gate in the front of the calving pen provides easy access for operator and is self-locking in closed position



## Homesteader Calving Pen Deluxe

ORDER NUMBER: 008-00205

The Homesteader Calving Deluxe Pen utilizes a 1/4 sweep gate along with the 10' split sweep gate to give incredible access and control for calving assistance. Utilizes the S2000 Self-Catch Headgate. Includes a 3' bow gate for safe and easy entry. Weighs 1,285 lbs



## CALF ALLEY PANELS

These 52-inch high, 5-rail tube panels connect to any Powder River panels. Use these panels to push calves from any working system into the calf table. These panels are high enough to keep calves in the alley, but low enough to easily work the animals. Frame is 1.66" O.D. 16-gauge tube

## CALF ALLEY PANEL AND COMPONENTS SPECIFICATIONS

Order NO .....	Description.....	Weight*
019-00008.....	8' Calf Panel .....	62 lbs.
019-00012 .....	12' Calf Panel .....	84 lbs
008-00020.....	Calf Alley Tailgate .....	48 lbs
008-00030 .....	Calf Alley Stop .....	18 lbs

## 12' CALF PASS PANEL SPECIFICATIONS

ORDER NUMBER: 040-00008

Height Overall.....	64"
Length Overall .....	12'
Weight* .....	144 lbs.
Max Animal Size .....	16"x51"
Height Settings .....	40", 43", 47", 51"



## 12-FOOT CALF PASS PANEL

ORDER NUMBER: 040-00008

Keep larger animals out of restricted feeding areas with our Calf Pass Panel, while giving the smaller animals exclusive access to supplemental feeding. These panels connect to any Powder River panel or post.





# Working Systems

Buy it right the first time.

There is no reason to have to buy a tub and alley system twice, when you can get what you want and what you need from the start. With a Powder River working system inefficiencies and frustration with cheap equipment will become a thing of the past. All Powder River working systems are made with safety and low stress animal handling at the forefront of every design. Intelligent features and easy operation will help you get more done.

*(Photo: Cattlemen's Double Down Tub & Alley)*





(Photo: S2K Tub and Alley)

## 2500 Series Working Systems

The 2500 Series Working Systems are the top of the line and are for producers who require the absolute best in their working equipment. These systems are designed to withstand high volume and heavy use. The 2500 Series working systems are highly configurable and can be laid out to meet your operational needs. Plus, Powder River can help you find the right configuration for you via our Ranch Call program. Accommodating features make working animals safer, faster, and easier. Producers that demand the best will appreciate the efficiency of the 2500 Series and love the durability.

### 2500 Series Working Systems:

- S2K Tub and Alley



(Photo: 2100 Series Tub and Alley)

## 2000 Series Working Systems

The 2000 Series Working Systems are suitable for any ranch or farm and easily outperform many of our competitors "Top of the line" tubs and alleys. The 2000 Series shares similar DNA with the 2500 Series and has many of the core functional features. Convenient pin together designs allow these systems to be set up quickly and go right to work. The 2000 Series Working Systems are great for producers who need a tough working system, but aren't ready to upgrade to the 2500 Series.

### 2000 Series Working Systems:

- 2100 Series Tub and Alley
- Cattleman's Tub and Alley



(Photo: 1500 Series Tub and Alley)

## 1500 Series Working Systems

The 1500 Series Tubs and Alleys are a lighter weight, price conscious line of tubs and alleys designed specifically to meet the needs of producers with smaller herds. The pin together design makes these systems easy to set up. Coupled with the lightweight design, these systems are very portable and can serve as a second working facility. The 1500 Series Tubs and Alleys offer great functional features that will allow you to work your animals safely and efficiently at a low cost.

### 1500 Series Working Systems:

- 1500 Tub and Alley
- Homesteader Deluxe

## Working System Components / Accessories

Powder River offers many different individual components of all our tub and alley working systems to replace worn out parts. Also, full sections of alley and alley bows can be found to configure your system the way that you want it. A full offering of system components can be found at [www.powderriver.com](http://www.powderriver.com). However, it is highly recommended that you call us at: 1-800-453-5318 to make sure that you are getting what you need. Our Ranch Call Program is also available to help you get what you need.



(Photo: 2100 Series Tub and Alley)

# 2500 Series Tubs and Alleys



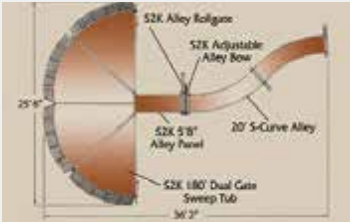
## S2K IS SIMPLY THE STRONGEST MOST VERSITILE WORKING SYSTEM ON THE MARKET

- Most advanced cattle working system available- requires less labor and is exceptionally safe
- Fully integrated - easy to add on to meet your unique specifications
- Dual-gate center feed tub allows cattle to flow naturally.
- Can be designed to fit almost anywhere.

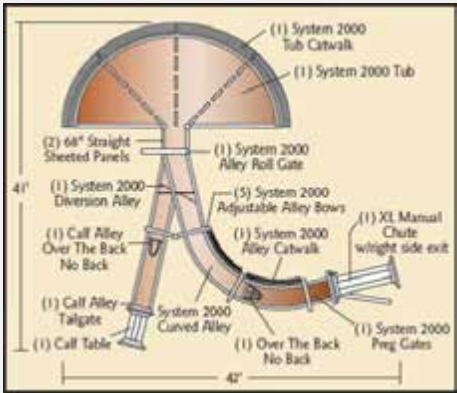
## S2K Deluxe

ORDER NUMBER: 007-50009

The S2K is the most advanced cattle working system available. It is fully integrated allowing changes, additions, and modifications at any time. New parts fit seamlessly with existing systems, without compromising efficiency and strength.



S2K PACKAGES SPECIFICATIONS		
Order No.	Description	Weight*
007-50009	S2K Deluxe.....	8,758 lbs.
007-50010	S2K Straight .....	4,985 lbs.
007-50011	S2K 25' Straight Rancher .....	5,439 lbs.
007-50012	S2K Rancher Curved .....	6,508 lbs.
007-50013	S2K Deluxe w/o Chute & Calf Table .....	6,880 lbs.
007-50014	S2K 25' Straight w/o Chute .....	3,537 lbs.
007-50015	S2K Straight Rancher RH w/o Chute .....	3,991 lbs.
007-50016	S2K Curved Rancher RH w/o Chute .....	5,059 lbs.
007-50017	S2K Curved Rancher LH w/o Chute .....	5,509 lbs.
007-50018	S2K 25' Straight Rancher LH w/o Chute .....	3,991 lbs.
007-50820	S2K 25' Straight Alley Half Sheeted (Alley only) .....	1,850 lbs.



## S2K (25-foot straight) Rancher

ORDER NUMBER: 007-50011



The S2K Rancher is part of the most advanced cattle working system line available. It is fully integrated allowing changes, additions, and modifications at any time. New parts fit seamlessly with existing systems, without compromising efficiency and strength.



# 2500 Series Tubs and Alleys

## S2K GENERAL SPECIFICATIONS

Description	Dimensions		Materials	
S2K Tub Panels	Height.....72"	Radius.....110"	50" of 12-gauge Steel Sheeting	Frame: 1½", 14-gauge
S2K Alley Panels	Height.....64" (actual)	Radius.....155" (outside)	50" of 12-gauge Steel Sheeting	Frame: 1½", 14-gauge
	Height.....72" (hung)	Radius.....133" (inside)		
S2K Alley Bow Adjustable (18 ½"-29")	Height.....82"	Width .....39"	2" Square Tubing	Frame 13-gauge

If you have any other questions about the construction, or any questions about the working system please call us at: 1-800-453-5318

## S2K PREG GATE

ORDER NUMBER: 007-50600



## S2K DIVERSION ALLEY

ORDER NUMBER: 007-50500



The Diversion Alley allows you to direct cattle down separate alleyways with ease. The diversion alley makes the S2K even more useful by being able to set up different equipment or run to a loading ramp.

## S2K ALLEY ROLL GATE

ORDER NUMBER: 007-52080



The S2K Alley Roll Gate is ideal for closing off your alley. It can be opened and closed from either side and is double sheeted with 12-gauge sheeting. It can be used almost anywhere and with any S2K compatible products. Weight\* 222 lbs. 81 ½" x 60" overall. Gate dimensions: 32 ¾ x 70 ¾".

## S2K CURVED ALLEY

10' ADD SECTIONS



Fully Sheeted: 007-50300  
Half Sheeted: 007-50827

The S2K Curved Alley is fully adjustable from 18" to 29". The alley comes in 10-foot add sections. The adjustment handle are out of the way and can easily be adjusted from the catwalk.

## S2K CLASSIC TUB

SINGLE SWEEP GATE



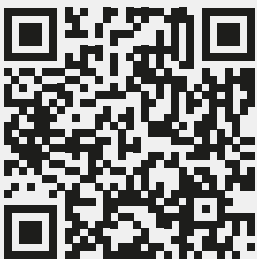
25' Tub: 007-50150  
30' Tub: 007-50115

The S2K Classic Sweep tub is 72-inches high and comes with catwalk. This tub features a single sweep gate. When ordering, specify a right-hand or left-hand sweep.

## S2K Components and System Configurations

S2K components and system configurations are available on line. Follow the QR codes for easy access to the pdf files. If you have any questions about parts or configurations, call us at 1-800-453-5318.

### S2K COMPONENTS



### SYSTEM CONFIGURATIONS



# 2000 Series Tubs and Alleys



## 2100 SERIES TUB AND ALLEY SPECIFICATIONS

- 20-foot Alley
- 10-Foot Sweep Tub  
Crowd Gate Includes  
Spring Loaded Latch
- Tub and Alley are 67" High When Set Up
- Adjustable Alley Bows
- Top and Bottom Tub Bracing
- 14-gauge sheeting on Tub
- 16-gauge sheeting on alley
- Available in a Side-Exit Configuration
- Can be Set up in a Left-Hand Sweep, Right-Hand Sweep, and Center Feed
- Adjustable Alley Panel Allows Alley to be Curved
- Available with Alley Diversion Add-On

## 2100 Series Tub and Alley

ORDER NUMBER: 017-00000

The new 2100 Series tub and alley is designed to make cattle handling and work easier and safer. Low stress handling practices create calmer cattle, safer work environments, and more enjoyable work. The system works with the animal's natural behaviors decreasing the amount of pressure that needs to be used to get them in the tub and loaded in the alley. The convenient pin together design allows the system to be set up quickly. Additionally, it gives the system flexibility to be set up in different configurations and accommodate add-on components. This gives you the ability to customize the system to your specific needs and specifications. All alley panels can be quickly removed to gain access to animals that have gone down in the alley, or to be able to quickly empty the alley in case of an emergency. This system is perfect for any size of operation, whether that is 15 cows or 1500, and with Powder River's commitment to quality built into the system, its sure to be around for years to come.



## 2100 SERIES TUB AND ALLEY SPECIFICATIONS

Tub Radius.....	10'
Tub Panel Height.....	67"
Alley Panel Height.....	67"
Alley Width .....	18.5" - 29"
Overall Length.....	30'7"
Inside Max Height .....	75.75"
Tub Sheeting .....	14-Gauge

Order NO.	Description	Weight*
017-00000.....	2100 180 ° Tub & Alley .....	2400 lbs.
017-00005.....	2100 180 ° Tub & 20' S/E Alley.....	2450 lbs.
017-00025.....	2100 90 ° Tub 10' Panel .....	950 lbs.



# 2000 Series Tubs and Alleys



- ◀ A favorite add-on of the 2100 Series working system is the Diversion Alley Package. This great feature allows you to easily divert cattle down 2 separate alleys. This gives you the flexibility to set up different equipment in front of each alley and makes it so you don't have to move it. Perfect for setting up calf tables and alleys.



The included adjustable panel gives you the option to curve the alley.



Adjustable alley bows can be adjusted from 18.5"-29" wide



Top and bottom bracing adds extra strength to the tub.

## 6' ALLEY ADD SECTION

ORDER NUMBER: 006-30019



## 2100 ADJUSTABLE PANEL

ORDER NUMBER: 017-00070



## 2100 ALLEY ROLL GATE

ORDER NUMBER: 017-00165



## 2100 DIVERSION ALLEY PKG

ORDER NUMBER: 017-00065



# 2000 Series Tubs and Alleys



## Classic Deluxe System

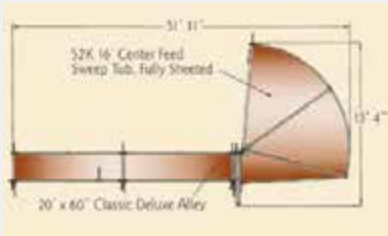
(chute, cut out gates, and holding pen not included)

The Classic Deluxe System is the perfect way to work cattle of any size. It includes a Single Gate, Center Feed Sweep Tub, Alley Roll Gate, 20-feet of half-sheeted adjustable Alleyway and an Alley Stop. You can add more alley by ordering 10-foot add sections. A 5-foot Cut Out Gate section is available.

CLASSIC DELUXE SYSTEM SPECIFICATIONS		
Order No.	Description	Weight*
011-00030.....	Classic Deluxe System.....	2,505 lbs.
006-01000.....	20' x 60" Classic Deluxe Alley.....	1,100 lbs.
007-50840.....	Single Gate Center Feed Tub (RH).....	1,387 lbs.
OPTIONS		
006-01005.....	10' x 60" Classic Deluxe Add Section .....	429 lbs
006-01003.....	5' Classic Deluxe Cut Out Gate Section .....	313 lbs.



20' CLASSIC DELUXE ALLEY



### OUR CLASSIC DELUXE SYSTEM WORKS ANY SIZE OF CATTLE

- Half sheeted alley allows for easy access to cattle in the alley
- Unique tub design makes for smooth and easy cattle flow
- 1.5" square tube alley frame and rails
- 12-gauge sheeting on alley and tub
- Top and bottom bracing on tub and adjustable alley bows



### 2100 DIVERSION ALLEY PKG

ORDER NUMBER: 017-00065

2100 DIVERSION ALLEY SPECIFICATIONS	
ORDER NUMBER: 017-00065	
Weight* .....	550 lbs.
Bow Frame.....	2", 13-gauge sq tube
Overall Length .....	57"
Width Inside.....	18.5"-29"
Inside Height.....	75.75"

The Diversion Alley Package is a great way to get more out of your working system. The ability to divert cattle down a different alley makes so you can set up different equipment, run to a loading ramp, or use it for a calf alley. Compatible with existing Cattleman's Tubs and Alleys.



### 6' ALLEY ADD SECTION

ORDER NUMBER: 006-30019

2100 6' ALLEY ADD SECTION SPECIFICATIONS	
ORDER NUMBER: 006-30019	
Weight* .....	290 lbs.
Bow Frame.....	2", 13-gauge sq tube
Overall Length .....	78"
Width Inside.....	18.5"-29"
Inside Height.....	75.75"

The 6' Alley Add Sections are a great way to add on to an existing alley, build a secondary alley, or to replace a damaged section of alley. Made with 1.5" square tubing and 14-gauge sheeting. Compatible with existing Cattleman's Tubs and Alleys.



# Tub and Alley Accessories



**2100 ALLEY ROLL GATE**  
ORDER NUMBER: 017-00165

## 2100 ALLEY ROLL GATE SPECIFICATIONS

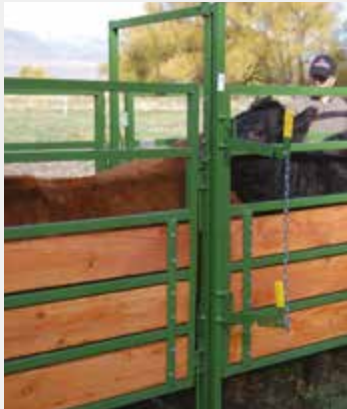
ORDER NUMBER: 017-00165

Weight\* ..... 230 lbs.  
Bow Frame..... 2", 13-gauge sq tube  
Overall Height..... 79.75"  
Inside Height..... 75.75"  
Width Inside..... 18.5"-29"

The 2100 Alley Roll Gate integrates the adjustable alley bow and roll gate into one unit. These can be used anywhere a 2100 Alley bow is. Great for controlling the flow of traffic in the alley and in and out of the tub. Bow frame is made from 2" 13-gauge square tubing and has 14-gauge sheeting supported by 1.5" square tubing. Compatible with existing Cattleman's Tubs and Alleys.

## DELUXE PORTABLE ALLEY BOW

ORDER NUMBER: 005-00360



## DELUXE PORTABLE ALLEY BOW SPECIFICATIONS

ORDER NUMBER: 005-00360

Weight\* ..... 61 lbs.  
Bow Frame..... 1.5" 14-gauge square tube  
Height..... 78"  
Width..... 35"

Adding Portable Deluxe Alley Bows to an existing alley gives you the ability to control the width of the alley. This can lead to less frustration and more efficiency, especially when working smaller animals.



**ALLEY ROLL GATE**  
ORDER NUMBER: 028-00024

## DELUXE PORTABLE ALLEY BOW SPECIFICATIONS

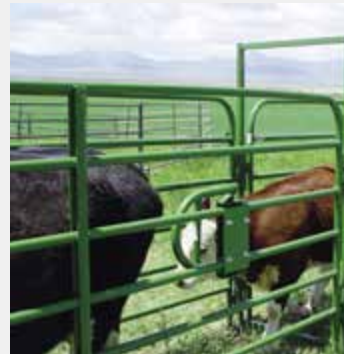
ORDER NUMBER: 028-00024

Weight\* ..... 61 lbs.  
Frame ..... 1.5" 14-gauge square tube  
Height..... 78"  
Width Inside..... 35"  
Length of top Channel..... 60"  
Gate ..... 35" x 59" (73" top of frame)

The Alley Roll Gate can be placed virtually anywhere. Use it to separate animals in the alley, slow animal movement and keep animals calm by limiting their vision. The gate is sheeted up 59 inches (64 inches from the ground). Alley Roll Gate is a fixed width and to be adjustable requires an Adjustable Alley Bow addition.

## RUNWAY BOWS

ORDER NUMBER: 024-00730



## RUNWAY BOW SPECIFICATIONS

ORDER NUMBER: 024-00730

Weight\* ..... 40 lbs.  
Bow Frame..... 1.5" 14-gauge square tube  
Height..... 78"  
Width..... 34"

Design your own runway or alley and keep it from spreading with a 34-inch Runway Bow. All of the adapters and drop pins are included.



## UTILITY DROP GATE

ORDER NUMBER: 001-00315

The Utility Drop Gate is a less expensive alternative to the Alley Roll Gate. The gate can be raised and lowered with the included rope and pulley. It can be tied off to keep open and there is a lock keeping it in the closed position.



## 2100 NO BACK

ORDER NUMBER: 017-00150

The 2100 No Back keeps cattle from backing up in the alley. Its simple design makes it less obtrusive in the alley and is easy to install. A top rubber pad helps to eliminate noise as cattle go under it.



## ALLEY STOP

ORDER NUMBER: 004-00050

The Powder River Alley Stop prevents cattle from backing up. Alley Stops mount easily to classic or tube panels. 21 lbs\*; 15 1/2" wide; 16 1/2" tall



## OVER-THE-BACK NO BACK

ORDER NUMBER: 007-51115

Powder River's Over-The-Back No Back works on System 2000, the Classic Deluxe Alley as well as on the Cattleman's Alley. It keeps the cattle from backing up in the alley. The No Back is adjustable to accommodate all sizes of cattle and includes a spring which softens the fall of the no back.

WEIGHT\* 42 LBS.

# 1500 Series Tubs and Alleys



## 1500 TUB AND ALLEY SPECIFICATIONS

- 8-Foot Tub
- 16-Foot Alley (2-8' sections)
- Adjustable Alley Bows
- Top and Bottom Bracing
- Reversible Gate
- 14-gauge Open Rails
- 64" Tub and Alley Height
- Can Be Set up in a Left-hand, Right-hand, and Center Feed Configuration
- Available with a 180° or 90° Sweep Tub.

## 1500 Series Tub and Alley

ORDER NUMBER: 016-00005

The 1500 Series tub and alley from Powder River was specifically designed to meet the needs of cattle producers with smaller herds. This great working system comes in at a very affordable price, but still offers great features and function. Some of those features are top and bottom bracing on the tub, adjustable alley bows, and cost saving system innovations. The 1500 system offers customizability and can be set up in a left-hand sweep, right-hand sweep, or center feed out of the tub. Additionally, this system can be ordered in either a full sweep or a ¼ sweep. Get your work done without breaking the bank.

1500 SERIES TUB AND ALLEY SPECIFICATIONS		
Tub Radius.....	8'	
Tub Panel Height.....	67"	
Alley Panel Height.....	67"	
Alley Width.....	18.5" - 29"	
Overall Length.....	24"	
Inside Max Height.....	73.25"	
Frame.....	1.5", 14-Gauge Square Tube"	
Order NO.	Description	Weight*
016-00005.....	1500 2 Panel Tub W/ Alley.....	1275 lbs.
016-00010.....	1500 1 Panel Tub W/ Alley.....	1100 lbs

## 1500 ALLEY ROLL GATE

ORDER NUMBER: 016-00120



## 1500 8' ALLEY ADD-ON

ORDER NUMBER: 016-00055



\*SHOWN HERE WITH EXTA ROLL GATE



# 1500 Series Tubs and Alleys



LEFT-SIDE TUB EXIT



CENTER TUB EXIT



RIGHT-SIDE TUB EXIT



S1500 HEADGATE



1/4 SWEEP TUB

## 1500 Series Economy Package

ORDER NUMBER: 016-00060

The 1500 Series Economy Package was designed to be a highly cost-conscious package to provide a bare-bones functional working system. The Economy Package comes with an S1500 self-catch headgate and a 1/4 sweep tub. The alley is a fixed width but can be added on to make it adjustable. This lightweight system can be quickly and easily set up and taken down and can be used as a primary or a secondary working system.









# **POWDER RIVER**

[www.powderriver.com](http://www.powderriver.com)





# Gates and Panels

Depending on the area and application the right gate or panel in the right spot can make all the difference. We offer a full line to meet needs ranging from a simple bluff gate at the mouth of a driveway to the toughest demands of rodeo roughstock. Considering the applications can make a big difference. A roundpen panel set will have a smooth inner surface to prevent animal and rider injury. A gate in a feedlot needs the ability to open the latch from a mounted rider.

At Powder River we do not believe in a one size fits all solution. We engineer the gate to meet the demands of performance, durability, portability, and ultimately economy. We don't manufacture the cheapest gates in the industry, but we also refuse to manufacture 'cheap' gates. From our Heavy-Duty Classic Gates to our wire-filled small animal panels, you will find intelligent decisions and valuable features to meet your livestock demands.





# Trust A Classic. Powder River - Where It Counts!

Some years ago, while on a drive to the College National Finals Rodeo I found myself at a historic site in Wyoming where the early settlers of the west had a station of sorts. I was drawn there by the centuries old wooden corrals that stood near the visitor's center. I was busy taking pictures of the iconic western weathered wood and rusted out wire holding it all together, wondering if they ever used the old corrals for anything now. It looked like the loading ramps had been used recently but the grass grew tall in the pens.

From behind me, I heard the lawn mower shut down, footsteps in the gravel, and was soon greeted by a gentleman who I would later learn was the ranch manager. We chatted for a long while about his cattle operation that surrounded the historic site and a long while about the old wooden working system that they try to keep standing.

He noticed I knew a little more than average about working systems and it came up that I was with Powder River and on my way to the rodeo, not to ride of course. He smiled knowingly and explained that he has worked with a lot of Powder River during his ranching experience and had a lot of good things to say about it. I took the opportunity to rib him a little that some other brand of gates was hanging to guard the parking lot I had driven into.

He took a small step backwards almost in offense and I worried that I had stepped in something I need to apologize quickly for. He beckoned me to follow him and I could only agree. As we came over a small rise I was presented with a great looking set of pens, lead ups, and a tub and alley leading to a older chute.

Every stick of equipment was Powder River. As if in a movie with a low and slow cadence he spoke, "We may not use Powder River equipment everywhere, but we use it where it counts!"

I transitioned quickly from embarrassment to elation as the gentleman had just delivered one of the best taglines I had ever heard as a brand promoter of livestock equipment.

The concept of what the man had said is something at Powder River we take very seriously, it shows in our products. We take thought to meet all the different needs and situations that livestock producers experience.

Now for over 80 years Powder River has been a innovator and leader in livestock handling. We have changed the face of cattle handling and set the bar for durability, usability, and safety for the operator and the animal. It is not by chance that we have been able to do so well. We have carefully and thoughtfully crafted equipment that enhances the ability of the modern producer to find success in close contact with their livestock.

Strangely enough, an issue we face is that our equipment is too durable. We have customers who have long memories and remember the chutes that, while they were the strongest and best at the time, are a little tired now. We encourage anyone who appreciates how long their old Powder River equipment is to investigate the next generation of chutes, tubs, alleyways, and accessories.

Remember, you don't have to use Powder River everywhere, only where it counts!



# Gate & Panel Series



## 70" Classic Series (SC or Super Classic)

The 70" Square Corned classic or SC series (sometimes called the Super Classic) is the toughest production panel on the market. These are often found in the toughest areas of crowding where equipment is put through the wringer and strength is a must.

At 70" tall they prevent the up and over and with the trademark Pentagonal rails they can stand up to anything non diesel powered. We utilize these panels exclusively for our CNFR pens that hold the roughstock during premier college rodeo event of the year.

Available as Gates, Panels and Bowgates so you can dream up any configuration and we can pin it together.



## Classic Gates and Panels

The legendary Classic line from Powder River is known for its durability and to handle the toughest areas of cattle handling. From rodeo roughstock to feedlot heavy crowding, using the Classic series of gates and panels will deliver the barrier you need to keep critters contained.

Utilizing the Classic 'Pentagonal Rail' in combination with formed stays delivers a structure that is strong while allowing flat surfaces to mitigate pressure points. Composed of High Tensile steel the panels will flex and spring back when put under extreme loads.

The 64" high variant of the classic comes with a solid frame that uses a 14-ga tube providing legendary strength. The drawback is it also introduces a rounded corner that makes it less than ideal for equine applications. Check out our square corned or Super Classic for horse applications.



## Rancher Gates and Panels

The Rancher series features a 2" rail package with a 70" height that makes it appealing to equine and middle pressure cattle applications. The height aids in preventing the animals from challenging the barrier and the 2" rail and Shaped High Tensile vertical stays provide strength when a challenge finally arrives. Available panels, gates, and bow gates all have a pin and clip or clevis attachment for easy assembly or tear down. While not as strong as the Classic series it does provide a incredibly durable unit at a price point that's a bit more palatable.



## 1600 Series Gates and Panels

The 1600 series is a great all purpose series of penning and working tools. The 1.66" rails are a bit lighter in weight meaning they are even more manageable when moving them by hand. They are however very strong and are still rated to be used in heavy crowding areas even though we would recommend a classic in those situations. The 1600 series of gates in panels has a wide variety of length and options. Gates have hinge options and panels are pin and clip with optional chain connections available if desired.





## Powder Mountain

The Powder Mountain Series is an equine driven line of gates and panels that provide more strength than most utility panels and have features that make them ideal for corrals, round pens, and backyard roping arenas. They feature an 18-gauge construction making them light enough to move but versatile enough for the applications your seeking.



## Powder Creek

The Powder Creek series is a value based series that doesn't cut corners. It features 6 rails and the popular pin and clip connections. The same high quality durable powder coating (in hunter green) as all the Powder River families of products. The vertical stays provide more strength than lesser price pointed panels.

The Powder Creek gate and panel lines are available in a variety of sizes and we have bow gates and combo gates to allow square and round penning without having to jump panel families.



## Wire Filled

The wire filled series from Powder River is an excellent choice for small animal confinement. Constructed of an 18-gauge frame and utilizing a 2"x4" 8 gauge wire grid makes it perfect for calves, sheep, chickens, etc.

The wire filled series also features a deer gate product. A favorite for orchard owners, our deer gate has durable hinges and a taller structure to protect the entrances to areas you need to guard.



## Dog Kennels

Our canine companions appreciate a safe place they can call their own. We have a handful of products just for them. Whether you need a single kennel or looking to outfit a large facility with small animal enclosures the Powder River line of dog kennels has some options.

## Panel Connections and Accessories

Powder River offers connection options to help meet specific situations and customized needs. Wood to panel, Post to Panel, Hinge Brackets for Gates, Leveling Adapters, and more. Visit [www.powderriver.com](http://www.powderriver.com) for the full listing of gate and panel parts.



007-52120  
SQUARE POST CLAMP



032-03210  
270 GATE HINGE  
ADAPTER(PAIR)



022-00522  
WOOD TO PANEL  
CONNECTOR



032-03211  
GATE LEVELING ADAPTER

# 70” SC Classic Panels



## 70” SQUARE CORNER CLASSIC PANELS

- 70” Tall
- Tough 13-ga Frame
- High Tensile Rails
- Vertical Shaped Stays
- CNFR® Bull Tested



## 70” SC Classic Panels

### SQUARE CORNERED CLASSIC PANELS

Powder River’s Super Classic panels are not just for rodeos anymore. Today’s cattle breeds are taller than ever and need the extra height that the Super Classic provides. These panels are 70” tall which is 6” taller than our standard Classic Panels. Super Classic Panels include the same number of 14-gauge rails, 13-gauge frame, same 14-gauge vertical supports as 64” Classic Panels and will connect to them as well. The difference is the square corners and the extra height. Super Classic Bow Gates are available to match up to the 70” Super Classic panels.

70” SC CLASSIC PANEL SPECIFICATIONS		
70” TALL SQUARE CORNER CLASSIC PANELS		
10” High First Rail, 1.66” O.D.	PART#: ..... DESCRIPTION ... WEIGHT	
13-gauge Frame Tube	022-00103 .....3’ Panel .....	44 lbs.
Horizontal Rails are Formed	022-00104 .....4’ Panel .....	53 lbs.
Pentagonal 14-gauge High	022-00106 .....6’ Panel .....	70 lbs.
Tensile Steel	022-00108 .....8’ Panel .....	94 lbs.
High Strength Vertical Stays	022-00110 .....10’ Panel .....	111 lbs.
	022-00112 .....12’ Panel .....	134 lbs.
	022-00114 .....14’ Panel .....	152 lbs.
	022-00116 .....16’ Panel .....	175 lbs.

## Why Buy Classic Gates and Panels? High Tensile Steel

- Classic Pentagonal Rail and Vertical Stay are made of 14-gauge High Tensile Steel which is 66% stronger than mild steel which is used in most tube gates and panels on the market today.
- The engineered superior design of the pentagonal open rails and formed stays adds substantial strength and durability.
- The design and engineering of our Classic line of gates and panels gives us the confidence to extend an unsurpassed 5 year limited warranty.



The Rough-Stock Holding Pens at the CNFR ( College Nationals Finals Rodeo ) in Casper Wyoming are all made of Square Cornered Classic Panels from Powder River.



# 60" SC Classic Gates



## 60" SQUARE CORNER CLASSIC GATES

- Signature Double Piston Lever Latch
- Bolt Hinge
- High Tensile Rails
- Vertical Shaped Stays



## 60" SC Classic Gates

### SQUARE CORNERED CLASSIC GATES

Powder River's Super Classic 60" Lever Latch Gates are the toughest in the Powder River lineup. These gates are so durable we have a 5 Year warranty on them. Built to be the same height as the 70" panels. This gate is easily opened from the ground or on horseback with the signature double piston lever latch. These gates will keep what you need in or out for generations.

### 60" SC CLASSIC GATE SPECIFICATIONS

#### 60" TALL SQUARE CORNER CLASSIC GATES

	PART#: .....	DESCRIPTION ...	WEIGHT
1.66" O.D. 13-gauge Frame Tube	032-00704	.....4' Gate .....	56 lbs.
Formed Pentagonal Rails with 14-gauge High Tensile Steel	032-00706	.....6' Gate .....	74 lbs.
High Strength Vertical Stays	032-00708	.....8' Gate .....	100 lbs.
1"x12" threaded Rod Hinge	032-00710	.....10' Gate .....	118 lbs.
	032-00712	.....12' Gate .....	142 lbs.
	032-00714	.....14' Gate .....	161 lbs.
	032-00716	.....16' Gate .....	186 lbs.

## SC Classic Bow Gates

### SQUARE CORNERED CLASSIC BOW GATES

The 9-foot high SC Classic Bow Gates can be used in permanent or portable rodeo arenas, high pressure crowding areas, or anywhere you need a gate. Gates are permanently hung and have an integrated latch point. The Lever latch allows easy opening from the ground or horseback.

### 70" SC CLASSIC BOW GATE SPECIFICATIONS

#### 70" TALL SQUARE CORNER CLASSIC GATE IN A 9' TALL BOW

ORDER NO.	DESCRIPTION	DIMENSIONS	WEIGHT*
028-00926	..... 26" Bow Gate.....	1.66" O.D. 13-ga Tube .....	87 lbs.
028-00903	..... 3' Bow Gate .....	1 1/4" Sch. 40 Pipe .....	122 lbs.
028-00904	..... 4' Bow Gate .....	1 1/4" Sch. 40 Pipe .....	131 lbs.
028-00906	..... 6' Bow Gate .....	2" Sch. 40 Pipe .....	198 lbs.
028-00908	..... 8' Bow Gate .....	2" Sch. 40 Pipe .....	239 lbs.
028-00910	..... 10' Bow Gate .....	2 1/2" Sch. 40 Pipe .....	330 lbs.
028-00912	..... 12' Bow Gate .....	2 1/2" Sch. 40 Pipe .....	377 lbs.



# Classic Series Gates



## CLASSIC ROUND CORNER LEVER LATCH GATES

- Tough High Tensile Rails and Vertical Stays
- Pentagonal Rails provide extra strength
- Signature Lever Latch easy to use from ground or horseback
- 5-YEAR WARRANTY

## Classic Lever Latch Gates

Classic 52-inch Gate with Lever Latch

Made to the same heavy-duty specifications as our Classic Panels, and featuring the same Classic Five-Year Limited Warranty, this gate is a must for crowding situations. Like the Classic Panels, this gate can withstand large amounts of pressure and spring back to its original shape. The hinge is another key ingredient in the formula for strength. Made of 1/4-inch x 3-inch steel, these 180-degree hinges can be mounted to wood or welded to steel posts. A double-piston lever latch provides opening ease while on the ground or on horse back.

Latch plates available with the purchase of a gate upon request.

### CLASSIC LEVER LATCH GATE SPECIFICATIONS

52" TALL ROUND CORNER CLASSIC GATES				
13-gauge 1.66" O.D. Frame Tube	ORDER NO.	GATE SIZE	STAYS	WEIGHT
Horizontal Rails are Formed Pentagonal 14-gauge High Tensile Steel	032-00003	.... 3' x 52"	.....0	..... 42 lbs.
	032-00004	.... 4' x 52"	.....0	..... 52 lbs.
	032-00006	.... 6' x 52"	.....0	..... 70 lbs.
	032-00008	.... 8' x 52"	.....1	..... 95 lbs.
High Strength Vertical Stays	032 00010	.... 10' x 52"	.....1	..... 113 lbs.
	032-00012	.... 12' x 52"	.....2	..... 138 lbs.
	032 00014	.... 14' x 52"	.....2	..... 156 lbs.
	032-00016	.... 16' x 52"	.....3	..... 181 lbs.
Hinge: 1/4" x 3", 180° Swing	032-00018	.... 18'x52"	.....4	..... 215 lbs.
	032-00020	.... 20'x52"	.....4	..... 234 lbs.
Order 032-001## for Chain Latch models.				

## Why Buy Classic Gates and Panels? High Tensile Steel

- Classic Pentagonal Rail and Vertical Stay are made of 14-gauge High Tensile Steel which is 66% stronger than mild steel which is used in most tube gates and panels on the market today.
- The engineered superior design of the pentagonal open rails and formed stays adds substantial strength and durability.
- The design and engineering of our Classic line of gates and panels gives us the confidence to extend an unsurpassed 5 year limited warranty.



### GATE WHEEL KITS

Extend the life of your gate, hinges, posts and back muscles! This semi-pneumatic wheel unit adapts to any gate with a 1.66-inch O.D. frame.

Visit [WWW.POWDERRIVER.COM](http://WWW.POWDERRIVER.COM) for order information.



# Classic Series Panels



## CLASSIC 64" ROUND CORNER PANELS

- Legendary Strength
- Easy Pin and Clip Assembly
- Tough High Tensile Rails and Vertical Stays
- 5-YEAR WARRANTY

## Classic 64-Inch Panels

Legendary in strength and backed by a Classic Five Year Limited Warranty, Powder River's Classic Panels are made from 14-gauge High Tensile Steel formed into our exclusive "Pentagonal Rail." These rails are surrounded with a 13-gauge frame, making them strong durable panels with an amazing ability to take large amounts of pressure and spring back into their original shape. Vertical stays on both sides of the panel increase the panel strength. Recommended for high-pressure applications, these panels will outlast any commercial steel panel on the market today.

### CLASSIC LEVER LATCH PANEL SPECIFICATIONS

62" TALL ROUND CORNER CLASSIC PANEL				
13-gauge 1.66" O.D. Frame Tube	ORDER NO.	GATE SIZE	STAYS	WEIGHT
Horizontal Rails are Formed Pentagonal 14-gauge High Tensile Steel	022-00006 .... 6'	.....0	.....	65 lbs.
	022-00008 .... 8'	.....1	.....	88 lbs.
	022-00010 .... 10'	.....1	.....	104 lbs.
	022-00012 .... 12'	.....2	.....	130 lbs.
High Strength Vertical Stays	022-00014 .... 14'	.....2	.....	147 lbs.
	022-00016 .... 16'	.....3	.....	170 lbs.
	022-00018 .... 18'	.....3	.....	185 lbs.
Pin and Clip Connections				

## Classic 64-Inch Bow Gates

Ideal for free-standing portable systems. The Classic Bow Gate frame is made from a heavy schedule 40 pipe, while the bottom section is manufactured from a 7-gauge steel. Our Classic Gates are hung within the bow, making this the strongest Bow Gate on the market.



### CLASSIC LEVER LATCH BOW GATE SPECIFICATIONS

62" TALL ROUND CORNER CLASSIC BOW GATE			
Heavy Duty Bow and bottom plate.	ORDER NO.	GATE SIZE	WEIGHT
	028-00803 .....	3' Classic Bow Gate.....	114 lbs.
Rails are Formed Pentagonal 14-gauge High Tensile Steel	028-00804 .....	4' Classic Bow Gate.....	122 lbs.
	028-00806 .....	6' Classic Bow Gate.....	187 lbs.
	028-00808 .....	8' Classic Bow Gate.....	226 lbs.
	028-00810 .....	10' Classic Bow Gate ....	313 lbs.
	028-00812 .....	12' Classic Bow Gate ....	359 lbs.

# Rancher Gates



### RANCHER GATE FEATURES:

- Gates range from 4' to 16' x 60" high and
- 1"x14" threaded bolt hinges on collar style hinges.
- 12' Combo Gate/Panel with slide latch
- 6' Bow Gate with slide latch
- All Powder Coated in durable Powder River Green

## Rancher Gates

Powder River's Rancher 2" Gates are the toughest production tube gates on the market. The 2" OD 16-gauge tubing, along with the high tensile 14-gauge vertical formed stays, makes this the go to option for the serious producer who finds the classic series out of reach. When hung these gates have a 70" top rail.



### BOLT ON LEVER LATCHES

Convert a gate to a lever latch with this bolt on lever latch assembly. The latch is reversible and allows you to open and close your gate from horseback.

- 032-03230 ... Bolt on Lever Latch (PM,1600 1 5/8") ... 17 lbs.  
032-03235 ... Bolt on Lever Latch (Rancher 2") ..... 18 lbs.

### RANCHER 2" TUBE GATES

#### RANCHER GATE SPECIFICATIONS

	ORDER NO.	GATE SIZE	WEIGHT
16-gauge 2" O.D. Frame Tube	031-00004 .....	2" Gate 4' x 60"	49 lbs.
Horizontal Rails are 16-gauge	031-00006 .....	2" Gate 6' x 60"	64 lbs.
High Tensile Steel Formed Vertical Stays	031-00008 .....	2" Gate 8' x 60"	87 lbs.
Hinge: 1" Threaded Bolt with hardware.	031-00010 .....	2" Gate 10' x 60"	103 lbs.
	031-00012 .....	2" Gate 12' x 60"	118 lbs.
	031-00014 .....	2" Gate 14' x 60"	141 lbs.
	031-00016 .....	2" Gate 16' x 60"	157 lbs.

## BOSS GATES - 2" Field Gates

The Boss series of gates are the ultimate field gate. Made to last these gates will enhance any fence line that needs an opening. Durable collar style hinges with threaded rod allow a simple leveling. Painted with our durable powder coat in Powder Mt Brown. This gate sets the bar in toughness for field gates earning its name as the Boss.



### BOSS 48" TALL 2" FENCE GATES

#### BOSS GATE SPECIFICATIONS

	ORDER NO.	GATE SIZE	WEIGHT
14-gauge 2" O.D. Frame Tube	034-11004 .....	4' x 48"	38 lbs.
5 - Horizontal Rails - 16-gauge	034-11006 .....	6' x 48"	54 lbs.
High Tensile Steel Formed 14 Gauge Vertical Stays	034-11008 .....	8' x 48"	74 lbs.
Hinge: 1"x14" Threaded Bolt with hardware.	034-11010 .....	10' x 48"	78 lbs.
	034-11012 .....	12' x 48"	100 lbs.
	034-11014 .....	14' x 48"	116 lbs.
	034-11016 .....	16' x 48"	132 lbs.



# Rancher Panels

## RANCHER PANELS:

- Panels available in 10', 12', 16', x 70" high
- Popular pin & clip connecting system is
- Compatible with other PR panels
- All Powder Coated in durable Powder River Green



## Rancher 2" Panels

Powder River's Rancher 2" Panels are the toughest production tube panels on the market. Combine that with the 70" of height and you have a panel that will handle almost anything but the toughest crowding situations. The 2" OD 16-gauge tubing, along with the high tensile 14-gauge vertical stays combine to make this the toughest 2" panel available.

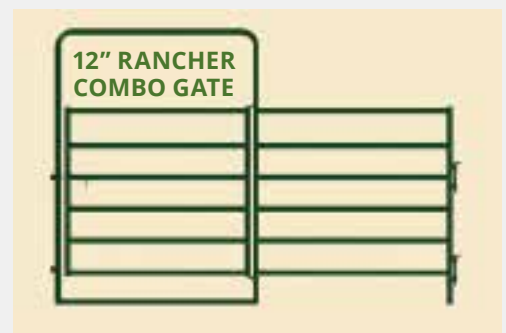
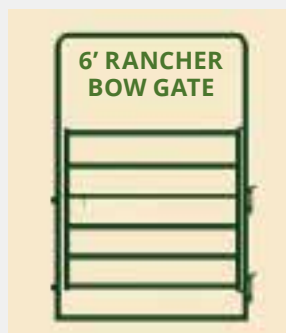
RANCHER 2" TUBE PANEL			
RANCHER PANEL SPECIFICATIONS			
16-gauge 2" O.D. Frame Tube	ORDER NO.	GATE SIZE	WEIGHT
Horizontal Rails are 16-gauge	023-00010	.....2" Panel 10' x 70" .....	99 lbs.
High Tensile Steel Formed Vertical Stays	023-00012	.....2" Panel 12' x 70" .....	114 lbs.
	023-00016	.....2" Panel 16' x 70" .....	152 lbs.



## Rancher 2" Bow Gates and Combo Gate

Powder River's Rancher 2" bow gate and combo gate hangs at 70" of height and will handle almost anything but the toughest crowding situations. The 2" OD 16-gauge tubing makes for strong rails and the bow is constructed for easy pass through. Equipped with a slide latch with retainer and coated with a durable powder coat finish. Pins up to any of the Powder River pin and clip panels.

RANCHER BOW GATE AND COMBO GATE		
1600 SERIES GATE SPECIFICATIONS		
ORDER NO.	GATE DESCRIPTION	WEIGHT
027-17006	Rancher 2" Bow Gate 6' .....	100 lbs.
027-17012	Rancher 2" Combo .....	152 lbs.





# 1600 Series Gates

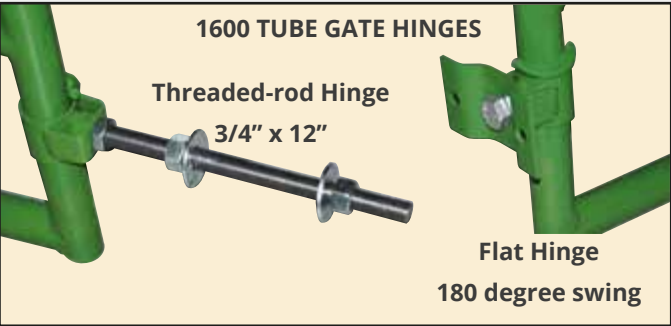


## 1600 SERIES GATES

- 52" tall
- 16 Gauge Tube
- Durable Tough Hinges
- Chain Included
- Great All-Around gate

## 1600 Series Gates

The 1600 Series Tube Gates are built to the same tough specifications as the 1600 Tube Panels. Powder River's 1600 Tube Gates come with a choice of our 180 degree steel hinges or our 12" long threaded bolt hinges. These gates are perfect for pasture, lanes, driveways and limited crowding.



1600 SERIES TUBE GATES			
1600 SERIES GATE SPECIFICATIONS			
16-gauge 1.66" O.D. Frame Tube	Order No.	Gate Size	Weight
52" Gate Frame Height	Threaded Rod Hinge		
Horizontal Rails are 16-gauge	033-16004 ... 4' Tube Gate .....	34 lbs.	
	033-16006 ... 6' Tube Gate .....	46 lbs.	
High Tensile Steel Formed Vertical Stays	033-16008 ... 8' Tube Gate .....	62 lbs.	
	033-16010 ... 10' Tube Gate .....	75 lbs.	
33" Chain with Keeper	033-16012 ... 12' Tube Gate .....	89 lbs.	
	033-16014 ... 14' Tube Gate .....	103 lbs.	
	033-16016 ... 16' Tube Gate .....	115 lbs.	
180 Degree Hinge			
033-18004 ... 4' Tube Gate .....			34 lbs.
033-18006 ... 6' Tube Gate .....			46 lbs.
033-18008 ... 8' Tube Gate .....			62 lbs.
033-18010 ... 10' Tube Gate .....			75 lbs.
033-18012 ... 12' Tube Gate .....			89 lbs.
033-18014 ... 14' Tube Gate .....			103 lbs.
033-18016 ... 16' Tube Gate .....			115 lbs.





# 1600 Series Panels



## 1600 SERIES PANELS

- Straight or Looped legs
- Pin and Clip Connections
- Formed High Tensile Vertical Stays
- 16 Gauge Rails
- 64" Height

## 1600 Series Panels

The 1600 Series Tube Panels are the ideal all-purpose panel for use in portable or permanent situations. The recent change to square corners gives you the flexibility to use these panels for cattle and horses. The 1600 Tube Panels have the same 14-gauge vertical supports that we use on our classic line, separating this 16-gauge tube panel from the rest.

### 1600 SERIES TUBE PANELS

#### 1600 SERIES PANEL SPECIFICATIONS

	ORDER NO.	PANEL SIZE	WEIGHT
16-gauge 1.66" O.D. Frame Tube	021-01108	....8' Tube Panel .....	65 lbs.
64" Top Rail Height	021-01110	....10' Tube Panel .....	177 lbs.
Horizontal Rails are 16-gauge	021-01112	....12' Tube Panel .....	89 lbs.
High Tensile Steel Formed Vertical Stays	021-01114	....14' Tube Panel .....	106 lbs.
12" legs	021-01116	....16' Tube Panel .....	118 lbs.
Loop Leg uprights are 18-Gauge	1600 TUBE PANEL WITH LOOP LEGS		
	020-21108	....8' Panel w/Loop Legs .....	70 lbs.
	020-21110	....10' Panel w/ Loop Legs .....	82 lbs.
	020-21112	....12' Panel w/Loop Legs .....	94 lbs.
	020-21114	....14' Panel w/Loop Legs .....	111 lbs.
	020-21116	....16' Panel w/Loop Legs .....	123 lbs.

## 1600 Series Bow Gates

For portable or permanent installations, our 1600 Tube Bow Gates have a single pin slide latch with keeper. This makes for optimum ease of use and safe animal confinement.

### 1600 SERIES TUBE GATES

#### 1600 SERIES GATE SPECIFICATIONS

Bow Height of 96"	Order No. .... Gate Size..... Weight
Heavy Duty 180 hinge	027-16004 ... 4' Tube Bow Gate... 86 lbs.
Slide Latch with keeper	027-16006 .. 6' Tube Bow Gate. 118 lbs.
	027-16012 ... 12' Combo ..... 131 lbs.



# Powder Mountain Gates



## Powder Mountain All Around Gate

A super choice for equine friendly gates. Great for riding arenas, perimeter access, and other lower pressure situations. The Powder Mountain 18-Gauge 6-rail (All-Around) gates include a chain latch and two 10-inch threaded bolt hinges. The gates can be hung using wood or steel posts. In-Line vertical stays are not in the way and provide structure on longer gates.

### POWDER MOUNTAIN ALL AROUND GATE SPECIFICATION

#### 1 1/8" 18 GAUGE 6 - RAIL GATE

ORDER NO.	DESCRIPTION	DIMENSIONS	WEIGHT*
034-20004	..... 4' Powder Mt. Gate.....	4' Long x 52" high.....	28 lbs.
034-20006	..... 6' Powder Mt. Gate.....	6' Long x 52" high.....	38 lbs.
034-20008	..... 8' Powder Mt. Gate.....	8' Long x 52" high.....	50 lbs.
034-20010	..... 10' Powder Mt. Gate.....	10' Long x 52" high.....	60 lbs.
034-20012	..... 12' Powder Mt. Gate.....	12' Long x 52" high.....	70 lbs.
034-20014	..... 14' Panel PM w/ Chain .....	14' Long x 52" high.....	83 lbs.
034-20016	..... 16' Panel PM w/ Chain .....	16' Long x 52" high.....	93 lbs.



## Powder Mountain Bow & Combo

The bow gates measure 6-feet wide and the bow is 9-feet high with a lever latch that can be opened and closed from horseback. The combo panels are 12-feet long which includes a 6-foot wide gate with an 8-foot high bow. The combo panels also feature a lever latch. Both style gates are available in with pin or chain connections.

### POWDER MOUNTAIN BOW GATES AND COMBOS

#### 1 1/8" 18 GAUGE 6 - RAIL GATE

6' BOW GATES			
ORDER NO.	DESCRIPTION	DIMENSIONS	WEIGHT*
027-20006	..... 6' PM Bow Gate Pin & Clip .....	6' wide x 9' high.....	77 lbs.
027-22006	..... 6' PM Bow Gate Chain.....	6' wide x 9' high.....	75 lbs.
12' COMBO PANEL			
027-20012	..... 12' PM Combo Pin & Clip.....	12' wide x 8' high .....	118 lbs.
027-22012	..... 12' PM Combo Chain.....	12' wide x 8' high .....	116 lbs.

## Powder Mountain Bolt on Lever Latch

Enjoy the benefits of the lever latch made famous by our classic series of gates. Bolt on simplicity allow latch operation from ground or horseback.

### BOLT ON LEVER LATCH

#### FOR 1 5/8" RAIL SQUARE CORNERED GATES

ORDER NO.	DESCRIPTION	WEIGHT*
032-03230	... Bolt on Lever Latch (PM,1600 1 5/8") ...	17 lbs.
032-03235	... Bolt on Lever Latch (Rancher 2") .....	18 lbs.
Includes hardware. Powder Coated Black		
(")notation is for the size of tube the latch is mounted on.		



**BOLT ON  
LEVER LATCH**





# Powder Mountain Panels



## Powder Mountain 18 Gauge All Around Panels

Powder Mountain's 18-gauge (All-Around) panels are heavier than most utility panels yet are competitively priced. The panels are ideal for horse corrals, round pens, training circles and backyard roping arenas.

- Available in 10, 12, and 16-foot lengths
- Choose from two horse-safe connector systems – pin or chain
- 64 inches high
- Six evenly-spaced rails 8 3/8 inches apart
- 12-inch loop legs enable panels to skid easily for moving
- 1 5/8-inch diameter tubing
- 18-gauge construction
- In-line vertical stays add strength and safety



### POWDER MOUNTAIN ALL AROUND PANEL SPECIFICATION

#### 1 1/8" 18 GAUGE 6 - RAIL PANEL

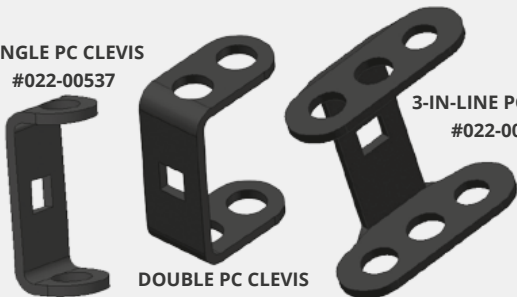
ORDER NO.	DESCRIPTION	DIMENSIONS	WEIGHT*
015-00002	2' Panel PM w/ Pin & Clip	2' Long x 64" high	23 lbs.
015-00004	4' Panel PM w/ Pin & Clip	4' Long x 64" high	32 lbs.
015-00006	6' Panel PM w/ Pin & Clip	6' Long x 64" high	42 lbs.
015-00008	8' Panel PM w/ Pin & Clip	8' Long x 64" high	53 lbs.
015-00010	10' Panel PM w/ Pin & Clip	10' Long x 64" high	63 lbs.
015-00012	12' Panel PM w/ Pin & Clip	12' Long x 64" high	70 lbs.
015-00016	16' Panel PM w/ Pin & Clip	16' Long x 64" high	93 lbs.
015-20010	10' Panel PM w/ Chain	10' Long x 64" high	63 lbs.
015-20012	12' Panel PM w/ Chain	12' Long x 64" high	70 lbs.
015-20016	16' Panel PM w/ Chain	16' Long x 64" high	93 lbs.

## 18-Gauge Horse Panels

- Weigh the Difference!. 70 pounds of steel in a 12-foot horse safe square cornered panel.
- Great for horse pens, training circles, round pens, and roping arenas.
- Versatile and Easy to move.

## Powder Mountain Panel Extras

SINGLE PC CLEVIS  
#022-00537



DOUBLE PC CLEVIS  
#022-00540

3-IN-LINE PC CLEVIS  
#022-00545



CHAIN CONNECTOR



PIN AND CLIP  
CONNECTORS



IN-LINE VERTICAL  
STAYS



# Powder Creek Gates



## Powder Creek Combo

Powder Creek 12-foot Combo Gate/Panels match up to the Powder Creek Panels as well as all of our other panels. Gates are 6-foot wide. The Combo Gate Bow is 8-foot high. The bow is constructed of durable 13 gauge tube. A great choice for stalls or round pens.

POWDER CREEK COMBO GATE		
FREESTANDING GATE/PANEL WITH BUILT IN BOW		
PART#:	DESCRIPTION	WEIGHT
027-30012 .....	12' Combo Gate/Panel .....	108 lbs

POWDER CREEK BOW GATE		
FREESTANDING GATE BUILT IN BOW		
PART#:	DESCRIPTION	WEIGHT
027-30006 .....	6' x 9' Bow Gate .....	75 lbs

## Powder Creek Bow Gate

Powder Creek 6 foot Bow Gate match up to the Powder Creek Panels as well as all of our other panels. A 6-foot wide means easy pass through. Chain latch closure with an easy to use latch plate. Use anywhere you need a gate.

## Powder Creek Gates

Powder Creek Gates are excellent for pasture or driveway gates and Powder Coated Hunter Green for a better and more durable finish.

POWDER CREEK GATES		
18 gauge 1.66" Frame	PART#:	DESCRIPTION WEIGHT
20 gauge 1.66" Rails	034-50004 ....	4'PC Gate .....24 lbs.
Included 33" Keeper Chain	034-50006 ....	6' PC Gate .....32 lbs.
Powder Coated Hunter Green	034-50008 ....	8' PC Gate .....41 lbs.
6" Lag Screw hinge and bracket	034-50010 ....	10' PC Gate .....49 lbs.
Formed Vertical Stays	034-50012 ....	12' PC Gate .....57 lbs.
	034-50014 ....	14' PC Gate .....68 lbs.
	034-50016 ....	16' PC Gate .....75 lbs.





# Powder Creek Panels



## POWDER CREEK GATES AND PANELS

- 18/20 Gauge Construction
- Great Utility Panel
- Powder Coat Finish
- A good choice for round pens
- 64" tall
- Pin and Clip Connectors

## Powder Creek Panels

Powder River offers Powder Creek, a general purpose panel line. Panels are available in 10', 12', and 16' lengths. A 6' Bow Gate and a 12' Combo Panel are also available in the Powder Creek line. These panels are ideal for perimeter fencing, round pens, etc. The 16-gauge vertical stays give additional support to the tubular rails. The 64" height, along with our popular pin and clip connections, match up to our other panels.

(Powder Creek panels are not designed for holding cattle.)

### POWDER CREEK PANELS

#### NOT DESIGNED FOR CATTLE

18/20 Gauge Construction Pin and Clip Connection Durable Powder Coat Finish 16 ga Formed Vertical Stays	PART#: ..... DESCRIPTION ... WEIGHT
	015-30010 .....10' PC Panel ..... 46 lbs.
	015-30012 .....12' PC Panel ..... 60 lbs.
	015-30016 .....16' PC Panel ..... 78 lbs.
	027-30006 .....6' PC Bow Gate ..... 75 lbs.
	027-30012 .....12' PC Combo ..... 104 lbs.

## Powder Creek Extras

SINGLE PC CLEVIS  
#022-00537



3-IN-LINE PC CLEVIS  
#022-00545



DOUBLE PC CLEVIS  
#022-00540



# Wire Filled Gates and Panels



## WIRE FILLED GATES AND PANELS

- 18-gauge frame
- In-line vertical stays
- 2" x 4", 8-gauge wire fill
- Panels have quick, pin together system
- Gates come with sturdy 12" long threaded bolt hinges
- Gates come with chain latch
- Powder-coat finish

## Wire Filled Products

An affordable way to confine sheep, calves, hogs, chickens, and much more. Durable construction and a great powder coat finish. These gates and panels are a great choice wherever small animal confinement is desired. Panels feature easy pin and clip connections. Gates feature included threaded bolt hinges and an included chain latch.

WIRE FILLED GATE SPECIFICATIONS		
NOT DESIGNED FOR CATTLE		
PART#:	DESCRIPTION	WEIGHT
RIGHT HAND..... LEFT HAND		
034-30004..... 034-31004.....	4' x 48" Wire Filled Gate w/Bolt Hinge .....	30 lbs.
034-30006..... 034-31006.....	6' x 48" Wire Filled Gate w/Bolt Hinge .....	41 lbs.
034-30008..... 034-31008.....	8' x 48" Wire Filled Gate w/Bolt Hinge .....	51 lbs.
034-30010..... 034-31010.....	10' x 48" Wire Filled Gate w/Bolt Hinge .....	58 lbs.
034-30012..... 034-31012.....	12' x 48" Wire Filled Gate w/Bolt Hinge .....	66 lbs.
034-30014..... 034-31014.....	14' x 48" Wire Filled Gate w/Bolt Hinge .....	79 lbs.
034-30016..... 034-31016.....	16' x 48" Wire Filled Gate w/Bolt Hinge .....	88 lbs.



WIRE FILLED PANELS SPECIFICATIONS		
PART#:	DESCRIPTION	WEIGHT
019-10004.....	4' x 50" Wire Filled Panel .....	29 lbs.
019-10006.....	6' x 50" Wire Filled Panel .....	39 lbs.
019-10008.....	8' x 50" Wire Filled Panel .....	47 lbs.
019-10010.....	10' x 50" Wire Filled Panel .....	55 lbs.
019-10012.....	12' x 50" Wire Filled Panel .....	63 lbs.
019-10014.....	14' x 50" Wire Filled Panel .....	75 lbs.
019-10016.....	16' x 50" Wire Filled Panel .....	83 lbs.



## DEER GATES

Powder River's deer gates are designed to keep those high jumping deer out of your hay stacks, orchards, backyards, or vineyards. They are available in a variety of sizes, from a 6' access gate up to a 12' drive-through gate.

- 3 - 12" Threaded Rod Hinges
- Over 8' tall when hung
- 2 Chain Latches
- Powder Coated Green
- 16 Gauge Tubing
- 2" x 4" 8 Gauge Wire

DEER GATES		
PART#:	DESCRIPTION	WEIGHT
RIGHT HAND LEFT HAND		
034-41006..... 034-40006.....	6' x 92".....	65 lbs
034-41008..... 034-40008.....	8' x 92".....	87 lbs.
034-41010..... 034-40010.....	10' x 92".....	102 lbs.
034-41012..... 034-40012.....	12' x 92".....	110 lbs.



# Dog Kennels



## POWDER RIVER DOG KENNELS

- 18-gauge tubular frame
- 2" x 4" 8-gauge wire
- Quick and easy connecting system
- Powder-coated finish

## DOG KENNELS

Powder River's Dog Kennels continue to improve to better meet the needs of you and your dog. Some of the latest improvements include: Lockable slam latch, heavier hinge, center framed wire for reversibility, wider door opening to accommodate portable kennels, mowers, etc. The kennels are constructed from all steel 18-gauge, 1.66-inch diameter frame and 8-gauge wire. Two connectors are included with each kennel panel.

### POWDER RIVER DOG KENNELS

#### NOT DESIGNED FOR CATTLE

	PART#:	DESCRIPTION	DIMENSIONS	WEIGHT
74" Tall tough wire panels.	009-11100	.....DK 10' X10' Complete Cnnect	10' x 10'	312 lbs.
18 Gauge tubular frame	009-11105	.....DK 10' X 5' Complete Cnnect.....	10' x 5'	246 lbs.
2" x 4" 8-Gauge wire mesh	009-10105	.....DK Panel 10'X74" w/Connector...	10' x 6'2"	90 lbs.
Powder Coat Finish	009-10110	.....DK Front 10'X74" w/Connector...	10' x 6'2"	71 lbs.
Quick and Easy Connections	009-10115	.....DK Panel 5'X74" w/Connector.....	5' x 6'2"	57 lbs.
Standard drop in connectors optional butterfly clamps	009-10120	.....DK Front 5'X74" Connector	5' x 6'2"	39 lbs.
Complete kennels and Kennel Fronts include a front gate and latch.	009-00035	.....Dog Kennel Connector		1 lbs.
	009-00050	.....Dog Kennel 3-Way Connector		1.3 lbs.
	009-11200	.....DK 10'X10' Complete w/ Bttrfly...	10' x 10'	312 lbs.
	009-11205	.....DK 10'X5' Complete w/ Bttrfly.....	10' x 5'	246 lbs.
	009-10205	.....DK Panel 10'X74" w/ Bttrfly	10' x 6'2"	90 lbs.
	009-10210	.....DK Front 10'X74" w/ Bttrfly	10' x 6'2"	71 lbs.
	009-10215	.....DK Panel 5'X74" w/ Bttrfly	5' x 6'2"	57 lbs.
	009-10220	.....DK Front 5'X74" w/ Bttrfly.....	5' x 6'2"	39 lbs.
	022-00625	.....Butterfly Clamps (unpainted)		1 lbs.



2-WAY CORNER CONNECTOR



3-WAY CORNER CONNECTOR  
(SOLD SEPARATELY)



BUTTERFLY CLAMP

## DOG KENNEL TOPS (OPTIONAL/SOLD SEPARATE)

### POWDER RIVER DOG KENNEL TOP

PART#:	DESCRIPTION	DIMENSIONS	WEIGHT
009-00100	.....Dog Kennel Top (5x10)	5' x 10'	55 lbs.
009-00105	.....Dog Kennel Top (10' x10')	10' x 10'	110 lbs.

Kennel tops items above include mounting hardware for single kennel. If creating multiple joining kennels in-line hardware is desired.



009-00090  
Kennel Top End Bracket



009-00093  
Kennel Top In-Line Connector



009-00095  
Kennel Top Center Bracket

# Feeding and Watering



## CLASSIC FEEDER PANEL

Our 64-inch tall Classic Feeder Panels will stand up to years of use and substantially increase your feed savings. These panels attach easily to other Powder River panels and to wood or steel posts with available adapters.

### CLASSIC FEEDER PANEL SPECIFICATIONS

Height Overall.....	64"	Order NO.	Description	Weight*
Solid Bottom.....	15"			
Fame.....	1.66" O.D. 13-gauge Tube	040-00206 ....6' Panels (6 spaces).....	131 lbs.	
Approx. Bar Spacing.....	12 1/2" x 33"	040-00208 ....8' Panels (7 spaces).....	142 lbs.	
Slant Bar.....	1" Sch. 40 Pipe	040-00210 ....10' Panel (8 spaces).....	153 lbs.	
		040-00212 ....12' Panel (10 spaces)....	178 lbs.	

### CLASSIC FEEDER PANELS ARE BUILT TO LAST

- Cattle push hard when feeding and Classic Feeder Panels are built to handle the pressure for years of use
- Slant bar design keeps cattle from pulling their heads out as often, thus minimizing wasted feed. Saving feed and money
- Pins easily to other Powder River panels and posts. Allowing for flexibility in design and makes set up fast and easy.



## 12-FOOT, 48-INCH FEEDER PANEL

ORDER NUMBER: 041-01248

These 48-inch, 14-gauge Feeder Panels are an extremely economical and versatile way to feed your animals. With wood-to-panel connectors or single clevises, they can be installed anywhere.

### 12-FOOT, 48-INCH FEEDER PANEL SPECIFICATIONS

ORDER NUMBER: 041-01248

Weight*	121 lbs.
Height Overall	48"
Slant Bar Space	12 1/2"
Solid Bottom.....	14-gauge
Frame .....	1 1/2" Square 14-gauge
Slant Bars .....	1.66" 16-gauge Tube
Feeding Spaces.....	9



## 10-FOOT SLANT BAR RACK FEEDER

ORDER NUMBER: 035-02045

Powder River's all-steel cattle feeders are renowned for their strength and quality. Durability and feed-saving design are important features to consider before you buy. Our feeders are built with a sturdy 14-gauge, one-piece box construction. The skids are made from 13-gauge, 1.66-inch O.D. tube frame.

### 10-FOOT SLANT BAR RACK FEEDER SPECIFICATIONS

ORDER NUMBER: 035-02045

Weight*	419 lbs.
Length Overall	10'
Width Overall	47"
Height Overall	53"
Feed Height	26"
Depth.....	9"
Skid Height	17"
Spacing Between Bars.....	12"



# Feeding and Watering



## SQUARE BALE FEEDER

ORDER NUMBER: 040-00025

Feed is certainly a premium these days which means it is important to reduce feed waste as much as possible. Powder River's Classic Square Bale Feeder will allow you to conserve that feed by keeping cattle from trampling it into the ground. The slant bar design keeps the heads of the cattle from pulling out as easily. This keeps any dropped feed inside the feeder. As cattle eat away from the bale they will increase pressure on the panels. The Square Bale Classic Feeder will handle that pressure. Powder River's Classic Square Bale Feeder pins together in minutes with our popular pin and clip system.

### FEATURES AND SPECIFICATIONS:

- Constructed from 2-6' and 2-10' Classic Feeder Panels
- 64" Tall
- 13-gauge Tubular Frame with a 15" Solid Sheeted Bottom
- 1" Schedule 40 Slant Bars
- Bar Spacing Approx. 13" x 33"



## SLANT BAR ROUND BALE FEEDER

Our Slant Bar Round Bale Feeder is a great value. The panels are made from 16-gauge, 1.66-inch tube. The 18-inch high pan is made from one single piece of 16-gauge sheeting, which means you get a stronger, more durable feeder for your money. Improved panel connectors allow feeder to be easily and quickly assembled with just three bolts. This feeder is available with or without legs.

### SLANT BAR ROUND BALE FEEDER SPECIFICATIONS

Diameter.....	8'
Height Overall .....	48"
Solid Panel.....	18"
Frame .....	1.66" O.D. 16-gauge Tube
Legs (Optional) .....	4"
Slant Bars .....	1.66" O.D. 16-gauge Tube
Feeder Openings .....	(19) 14"x28½"

Order NO.	Description	Weight*
040-04000.....	Round Bale Feeder .....	210 lbs.
040-04010.....	Round Bale Feeder w/ Legs .....	216 lbs



## WATER TROUGHS

These water troughs are constructed of 14-gauge steel with rolled-top edges and smooth welded corners for protection of the animal. Our troughs are approved and used by many state and federal agencies. We now have hot-dipped galvanized troughs available for extra protection that will carry a 10-year limited warranty. (Painted troughs will continue to be available but will not carry a warranty).



### GREEN WATER TROUGH SPECIFICATIONS

Order NO.	Deminsions	Capacity	Weight
042-00306.....	6' x 30"/15.5" Deep.....	115 gal. ....	125 lbs.
042-00310.....	10' x 30"/15.5" Deep.....	195 gal. ....	196 lbs.
042-00312.....	12' x 30"/15.5" Deep.....	235 gal. ....	227 lbs.
042-04810.....	10' x 48"/19" Deep.....	415 gal. ....	295 lbs.
042-04812.....	12' x 48"/19" Deep.....	495 gal. ....	340 lbs.
042-04814.....	14' x 48"/19" Deep.....	583 gal. ....	398 lbs.

### GALVANIZED WATER TROUGH SPECIFICATIONS

Order NO.	Deminsions	Capacity	Weight
070-03006.....	6' x 30"/15.5" Deep.....	115 gal. ....	125 lbs.
070-03010.....	10' x 30"/15.5" Deep.....	195 gal. ....	196 lbs.
070-03012.....	12' x 30"/15.5" Deep.....	235 gal. ....	227 lbs.
070-04810.....	10' x 48"/19" Deep.....	415 gal. ....	295 lbs.
070-04812.....	12' x 48"/19" Deep.....	495 gal. ....	340 lbs.
070-04814.....	14' x 48"/19" Deep.....	583 gal. ....	398 lbs.

# Horse Feeders



## Manger Feeder

ORDER NUMBER: 055-00060

Powder Mountain Horse Manger Feeder can be used in many applications: barn, stall, or pen. Its durable powder-coated steel construction and practical design ensures durability.

### FEATURES AND SPECIFICATIONS

- All 16-gauge steel construction makes this feeder heavy enough to stay hung all year
- Equipped with hanging brackets for use with up to 2-inch diameter tube or rail panels
- Holes in bottom to allow water to drain to keep feed dry
- Two holes are pre-drilled on back of feeder to attach panel hanger brackets or to mount directly to wall
- Can be used in many applications: barn, stall, or pen.

MANGER FEEDER SPECIFICATIONS	
ORDER NUMBER 055-00060	
Weight*	44 lbs.
Height	30"
Width	24"
Depth	15"



## 5-Foot V-Rack Horse Feeder

ORDER NUMBER: 035-50000

The Powder Mountain 5-foot V-Rack Horse Feeder combines strength and innovative design resulting in a cost-effective and functional feeder.

### FEATURES AND SPECIFICATIONS

- 14-gauge bunk and 16-gauge ends
- Overall height 68" , Height to top of bunk 41.75"
- Distance between feed bars-3.5"
- Sturdy 13-gauge legs, with wide and stable skid
- Strong rack design with schedule 40 pipe and solid rod
- Rib in the deising provides additional strength and helps to mitigate feed build up
- Rolled-in bunk edges minimize feed loss and keeps sharp edges away from animals
- Simple assembly with hardware included ( 3/8-inch bolts and nylon lock nuts)
- Complete assembly weighs approx. 278 lbs.





# Horse Feeders/Value Shelter



## Horse Round Bale Feeder

ORDER NUMBER WITH LEGS: 040-05010; WITHOUT LEGS: 040-05000

Our Round Bale Feeder is perfect for horses. The 16-gauge dividers are braced with a 14-gauge stay that increases strength and durability. The bottom pan measures 8-feet in diameter and is rolled from one piece of 14-gauge sheet. The vertical dividers reduce hair loss due to rubbing.

### FEATURES AND SPECIFICATIONS

- Available with or without legs
- Weight\* 219 lbs. without legs; 224 lbs. with legs
- Powder coated green to increase longevity and resist corrosion
- Durable 14-gauge and 16-gauge steel construction
- 8-feet in diameter



## 12 x 12-foot Value Shelter

ORDER NUMBER: 055-30000

If you value your horses then it is time for the Powder Mountain 12' x 12' Value Shelter. The Value Shelter gives you the flexibility to create the equine housing that you desire. Connect runs or corrals (not included) either in front or behind the shelter. Built with 1.66 O.D. 16-gauge tubular frame and 1.66 O.D. 13/16-gauge trusses. Connecting hardware included. (Plywood and roofing material not included.) (Shelter must be anchored, anchors not included.)

Left-Hand or Right-Hand 12' x 12' Add Sections Available.

LEFT-HAND ORDER NUMBER: 055-30018

RIGHT-HAND ORDER NUMBER: 055-30020

# PM and PC Round Pens



## 1 5/8- inch, 18-gauge (All Around) 60-foot Round Pen

ORDER NUMBER: 011-00205

### ALL-AROUND ROUND PEN FEATURES:

- Available in either 40-foot or 60-foot diameter configurations
- 12-foot panels ideal for round pens
- 1 5/8-inch panels available in 64-inch height
- Connecting systems-pin and clip and wrap-around chain
- Recessed in-line vertical stays eliminate sharp edges and protrusions
- Bow Gate is 6-feet wide and 9-feet high. Allowing easy entry/ exit into round pen
- Lever Latch on bow gate can be easily opened from horse back

ALL-AROUND ROUND PEN SPECIFICATIONS	
12-FOOT PANELS	
40' Diameter*	10 Panels
60' Diameter*	15 Panels
*Includes 6' PM Bow Gate	
For assistance in ordering the correct number of panels, please give us a call at 800-453-5318	

\*Approx.



## Powder Creek Round Pen

(PHOTO: SHOWN WITH 12-FOOT PANELS)

Create your desired size of round pen using Powder Creek 10-foot, 12-foot, and 16-foot panels, and a 6-foot bow gate.

## How to Calculate Your Round Pen

DIAMETER OF ROUND PEN (FEET)*																	
Panel Length	20' diam.	25' diam.	30' diam.	35' diam.	40' diam.	45' diam.	50' diam.	55' diam.	60' diam.	65' diam.	70' diam.	75' diam.	80' diam.	85' diam.	90' diam.	95' diam.	100' diam.
10'	6	8	9	11	13	14	16	17	19	20	22	24	25	27	28	30	31
12'	5	7	8	9	10	12	13	14	15	16	18	20	21	22	24	25	26
16'	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	21

\*Approx.

To calculate the number of panels needed multiply the desired diameter by 3.14. This will determine the circumference. Divide the circumference by the length of the panels being used. This will equal the number of panels needed.

**CIRCUMFERENCE:** The distance around the circle

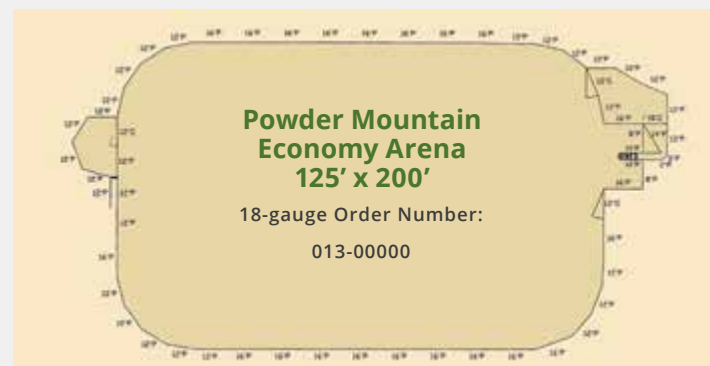
**DIAMETER:** Straight line passing through the center of the circle



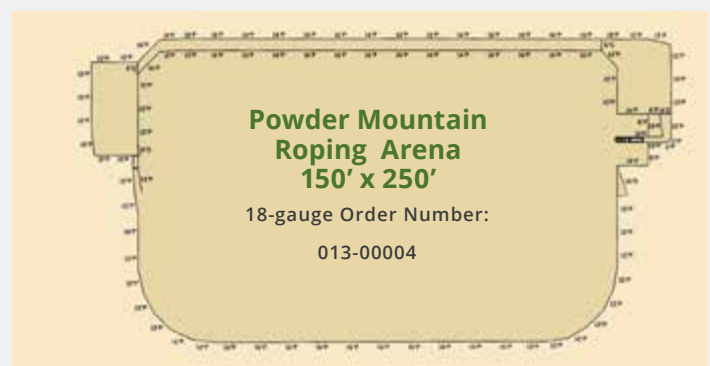
# Riding and Roping Arenas



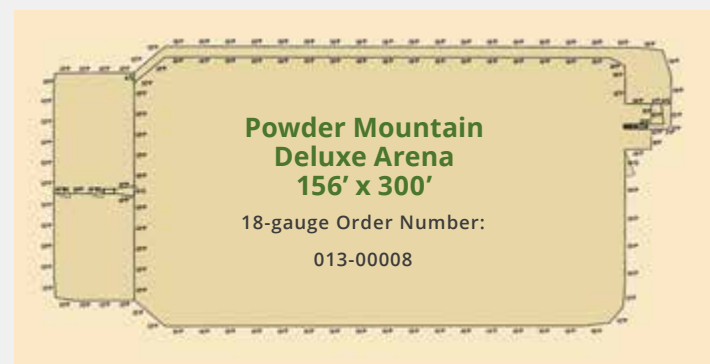
ORDER NO.	QTY	DESCRIPTION
015-40002	2	Panel PM Med 2' x 64" P&C
015-00008	2	Panel PM 8'
015-00010	2	Panel PM 10'
015-00012	29	Panel PM 12'
015-00014	1	Panel PM 14'
015-00016	21	Panel PM 16'
034-20010	1	Gate PM 10'
034-20012	3	Gate PM 12'
051-07000	1	Elite Roping Chute
222-22033	6	Panel Pin- 1/2" x 12"
022-00540	12	PM Double Panel Connectors
001-00315	1	Utility Drop Gate
022-00625	4	Butterfly Clamps (Galvanized)
(Posts not included)		



ORDER NO.	QTY	DESCRIPTION
015-40002	2	Panel PM Med 2' x 64" P&C
015-00006	1	Panel PM 6'
015-00008	2	Panel PM 8'
015-00010	5	Panel PM 10'
015-00012	41	Panel PM 12'
015-00016	41	Panel PM 16'
027-20006	4	Bow Gate PM 6'
034-20016	1	Gate PM 16'
051-07000	1	Elite Roping Chute
051-07007	1	Elite Stripping Chute
051-07005	1	Elite Add Section
222-22033	9	Panel Pin- 1/2" x 12"
022-00540	14	PM Double Panel Connectors
022-00625	14	Butterfly Clamps (Galvanized)
022-00528	2	1-5/8" Post to Panel Connectors
(Posts not included)		



ORDER NO.	QTY	DESCRIPTION
015-40002	2	Panel PM Med 2' x 64" P&C
015-00006	1	Panel PM 6'
015-00008	2	Panel PM 8'
015-00010	5	Panel PM 10'
015-00012	42	Panel PM 12'
015-00016	61	Panel PM 16'
027-20006	3	Bow Gate PM 6'
034-20010	2	Gate PM 10'
034-20016	1	Gate PM 16'
051-07000	1	Elite Roping Chute
051-07007	1	Elite Stripping Chute
051-07005	1	Elite Add Section
022-00540	18	PM Double Panel Connectors
222-22033	9	Panel Pin- 1/2" x 12"
022-00625	12	Butterfly Clamps (Galvanized)
(Posts not included)		





## Manual Elite Roper

ORDER NUMBER: 051-07000

### MANUAL ELITE ROPER FEATURES

- All new design
- Competitively priced
- Manually operated
- Fully powder coated
- Custom signage available on special orders
- Meets PRCA specifications

### ELITE ROPER SPECIFICATIONS

Height .....	61"
Length Overall .....	68"
Width .....	35"
Distance between kick panels .....	12 ½

### Add Section

Height .....	61"
Length Overall .....	72"

Order No.	Description	Weight*
051-07000 .....	Elite Roper .....	470 lbs.
051-07005 .....	Add Section .....	353 lbs.

*"I would like to thank Powder River for the tremendous support and job well done at the College National Finals Rodeo. Their staff goes above and beyond what is expected, and their expertise of their great product shows. We have even outfitted our arena with their updated timed event equipment, and a squeeze chute at our ranch. Great job guys and thank you on behalf of the NIRA and myself."*

— Jim Dewey Brown, CNFR Arena Director

## ELITE ROPING CHUTE IS CNFR PROVEN

- Smooth quiet release for optimum animal performance
- Eye-catching, striking two-tone color design complete with Powder River rodeo logos
- Super durable Powder Coat provides a protective finish for years of use
- Manual gate release

## Elite Stripping Chute

ORDER NUMBER: 051-07007



- Constructed of 2" 16-gauge tubing
- 72" Long/ 61" total height
- 32" inside width
- 6.25" clearance between side bars
- Durable Powder Coat Finish
- Connect to existing alley with 2" butterfly clamps (022-00630 not included)

## Powder River Rodeo Equipment

Our rodeo equipment is as tough as those who use it. From roping chutes for your backyard to complete arena systems for sanctioned events, Powder River has the equipment and design experts to help you develop the ideal Rodeo facility.

## POWDER RIVER IS A PROUD SPONSOR OF THE COLLEGE NATIONAL FINALS RODEO





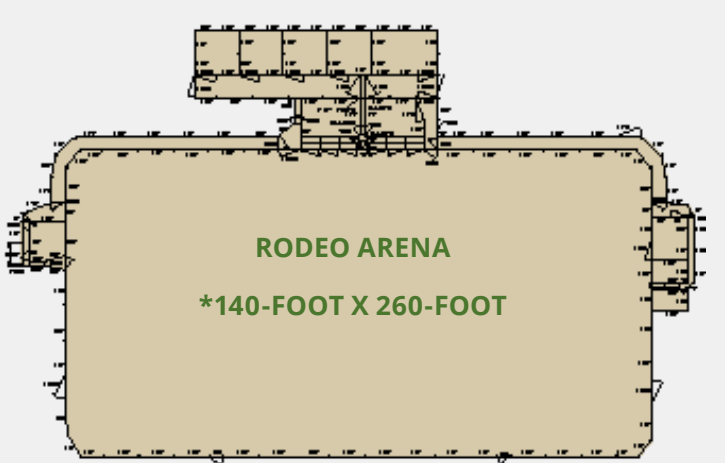
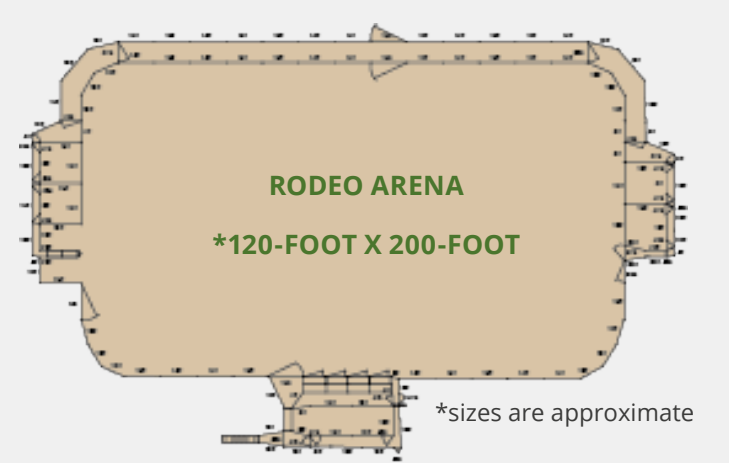
# Rodeo Arenas



## Bucking Chutes

The spring-loaded gate lever latch creates a smoother, easier gate release, which allows the gate man a quicker and cleaner opening. When determining right-hand or left-hand delivery, the animal's head will always be on the hinge end of the chute with the gate being on the side the animal will buck out. (Bucking Chute shown is a right-hand exit chute.)

BUCKING AND STRIPPING CHUTE SPECIFICATIONS		
Order Number	Description	Weight*
051-00010.....	Right Hand 1st Section Bucking Chute....	1463 lbs.
051-00011.....	Left Hand 1st Section Buckng Chute.....	1463 lbs.
051-00012.....	Right Hand Add Section Bucking Chute ..	1125 lbs.
051-00013.....	Left Hand Add Section Bucking Chute ....	1125 lbs.
051-00030.....	1st Section Stripping Chute.....	1401 lbs.
051-00031.....	Add Section Stripping Chute .....	1061 lbs.
Height Overall .....		87"
Roll Gate Height Inside .....		84"
Top of Gate/Panel .....		72"
Width Inside .....		32"
Length Inside.....		96"
Widest Point (Roll Door).....		63"



**POWDER RIVER IS ANXIOUS TO ASSIST YOU WITH ALL OF YOUR RODEO NEEDS.  
CONTACT US FOR PERSONAL DESIGN ASSISTANCE: 1-800-453-5318**

Contact our Customer Service department for ready-made designs  
and component lists, or custom designs to fit your needs.



# Cattle Guards



Designed to meet H-15, H-20, U-54 and U-80 specifications, these cattle guards are used and recommended by state and federal agencies. These guards are available in lengths of 8 feet, 10 feet, 12 feet and 14 feet. They can be installed end-to-end to meet your road width requirements. The H-15 and H-20 are also available in a 7-foot, 5-inch road length. Other options include a three rail clean out section (except on the U-80), end wings and steel posts.



LOAD INFORMATION	
Includes a 30% safety factor for Impact Engineer Certified	
H-15 .....	12 tons per axel
H-20 .....	16 tons per axel
U-54 .....	25 tons per axel
U-80 .....	30 tons per axel
Standard cattle guards are painted green. Yellow painted cattle guards are available by special order.	



CATTLE GUARD SPECIFICATIONS		
<b>Model H-15 (12 Tons per Axle)</b> 036-15708 .....7'5" x 8' 036-15710 .....7'5" x 10' 036-15712 .....7'5" x 12" 036-15714 .....7'5" x 14' 036-15808 .....8' x 8' 036-15810 .....8' x 10' 036-15812 .....8' x 12' 036-15814 .....8' x 14'	<b>Model H-20 (16 Tons per Axle)</b> 036-20708 .....7'5" x 8' 036-20710 .....7'5" x 10' 036-20712 .....7'5" x 12" 036-20714 .....7'5" x 14' 036-20808 .....8' x 8' 036-20810 .....8' x 10' 036-20812 .....8' x 12' 036-20814 .....8' x 14'	<b>Model U-54 (25 Ton per Axel)</b> 036-54808 .....8' x 8' 036-54810 .....8' x 10' 036-54812 .....8' x 12' 036-54814 .....8' x 14'
<b>Model H-15 (with clean out)</b> 037-15708 .....7'5" x 8' 037-15710 .....7'5" x 10' 037-15712 .....7'5" x 12" 037-15714 .....7'5" x 14' 037-15808 .....8' x 8' 037-15810 .....8' x 10' 037-15812 .....8' x 12' 037-15814 .....8' x 14'	<b>Model H-20 (with clean out)</b> 037-20708 .....7'5" x 8' 037-20710 .....7'5" x 10' 037-20712 .....7'5" x 12" 037-20714 .....7'5" x 14' 037-20808 .....8' x 8' 037-20810 .....8' x 10' 037-20812 .....8' x 12' 037-20814 .....8' x 14'	<b>Model U-54 (with clean out)</b> 037-54808 .....8' x 8' 037-54810 .....8' x 10' 037-54812 .....8' x 12' 037-54814 .....8' x 14'
		<b>Model U-80 (30 Ton per Axel)</b> 036-80808 .....8' x 8' 036-80810 .....8' x 10' 036-80812 .....8' x 12' 036-80814 .....8' x 14'

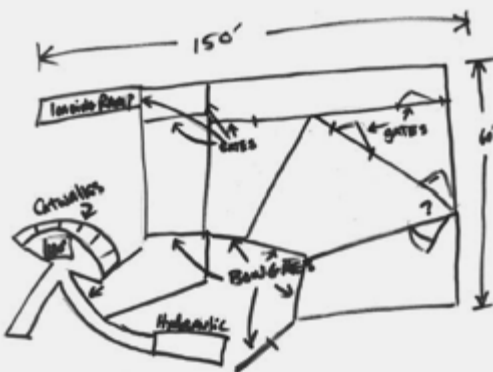


Order Number	Description
036-00050 .....	Cattle Guard End Wing Set
036-00090 .....	Cattle Guard End Wing Post Set

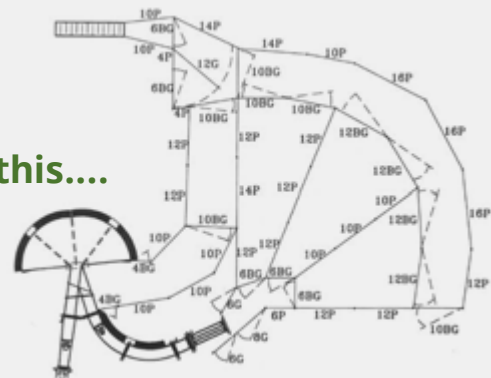
A perspective view of a green, ribbed composite deck supported by two concrete blocks. The deck is made of a material with a series of parallel ridges and grooves, giving it a grating-like appearance. It is resting on two rectangular concrete blocks, one on the left and one on the right. The background is plain white.

Order Number	Description	Weight
036-10008 .....	1 Pair 8' Cattle Guard Bases .....	4,000 lbs.
036-10010 .....	1 Pair 10' Cattle Guard Bases .....	5,000 lbs.
036-10012 .....	1 Pair 12' Cattle Guard Bases .....	6,000 lbs.
036-10014 .....	1 Pair 14' Cattle Guard Bases .....	7,000 lbs.

Powder River now has Concrete Bases to go with our Cattle Guards. Bases will work for all weights of cattle guards and come in four sizes – 8', 10', 12' & 14'. Concrete bases are formed in a T-shape and come with pre-installed 3/4" J bolts. Concrete Cattle Guard Bases are sold in pairs. Cattle Guard Grids and bases are sold separately and must be professionally installed.



**into this....**



Many times, system layouts start as ideas. We are able to help convert those ideas to real drawings. We have literally received drawings on napkins and been able to help a customer realize success. We can take advantage of layouts we have on file as well as our knowledge of what is possible with given sets of equipment. Tie all that up with our knowledge of cattle behavior and handling and we are able to provide support to the cattlemen that they would struggle to find anywhere else.

# Testimonials

***"I've been involved with ranching all my life.. Over the course of many years, I learned that Powder River Livestock equipment made the difference between confident control and chaos. Having good dependable equipment eliminates the wonder and worry of what will go wrong next and what will be the cost to fix it... The last thing you need is for your equipment to fail and cause injury, lose control, or stress your livestock. No way will cattle bust through this stuff! Many times, I have little or no help and must rely on the equipment to work my cattle -Power River has been there as my partner. I have used nothing but Powder River and will continue to, so long as I work cattle. It's Strong, Stout, built by folks with livestock know-how, and will last for generations to come."*** — **John Larkspur, Colorado**



(Photo: John and his son- getting ready to preg check)

***"We hung our first Powder River gate sometime around 1970. I was very young but I can remember my excitement because it replaced an old wooden gate that I always had to drag open... Now it's been swinging for 40 years. Unbelievable quality, what a value! Even though the purchase price was a bit higher, we have had 40 years of sorting and hard use. It has outlasted the post it was hung on. Powder River obviously knows what they are doing."*** — **Richard Savage, Idaho**

***"We love the System 2000 and Hydraulic Chute. We can set it all up on dirt which is easier than concrete on our feet and on our animals. We are able to work animals faster, safer, and more efficiently. We can work so fast that it's hard to bring animals from the pens fast enough. I absolutely love the benefits of the roll doors and adjustable width of the preg gate with the System 2000. Powder River Equipment is also durable; it will be around long after I'm six feet under."*** — **Mac and Cynthia Jessen, Deweys Ranch (Red Angus), Altamont, Utah**



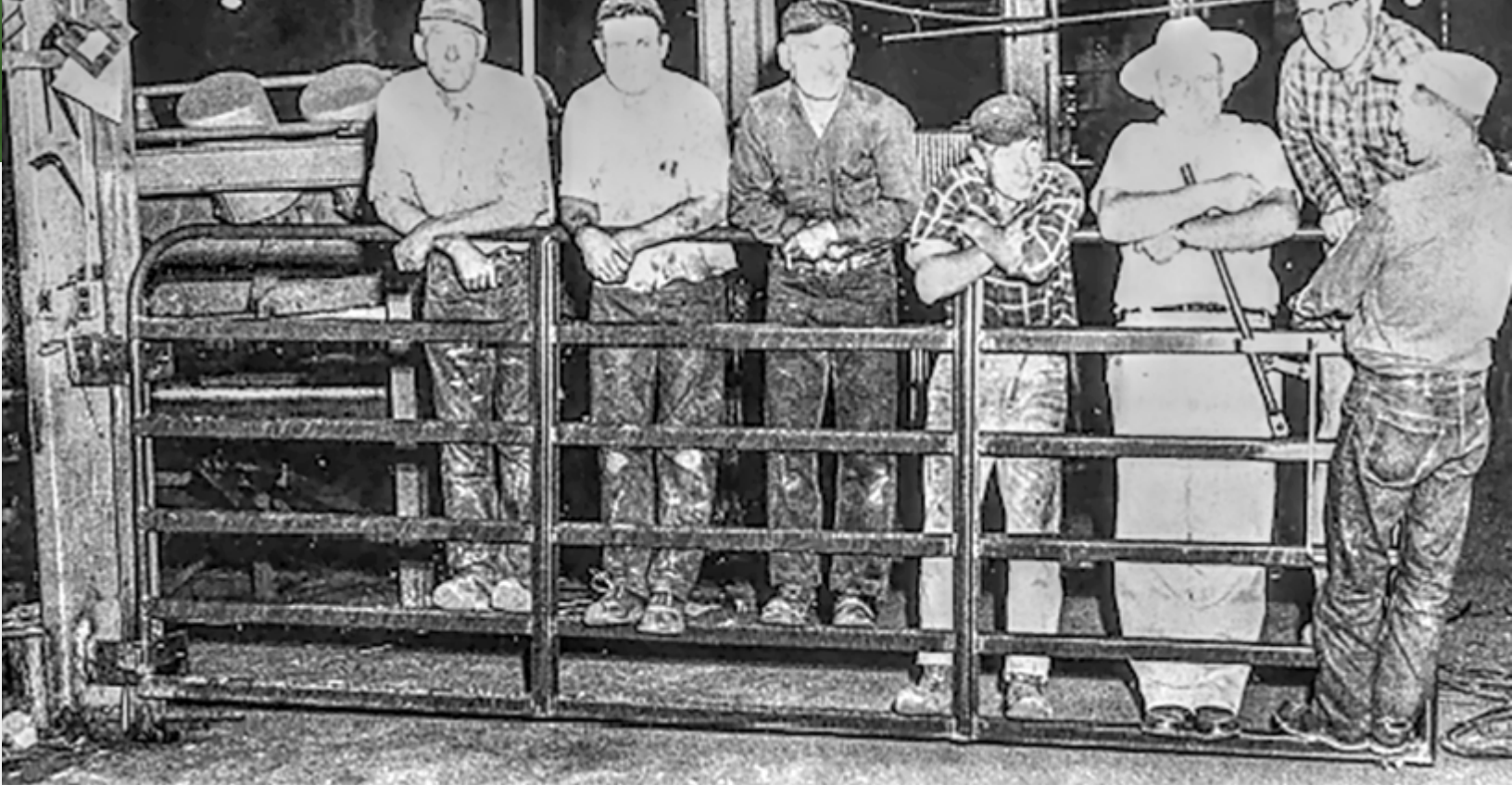
## LIMITED WARRANTY

For 5 years on classic line products, and one year on all other products, from the date of the original purchase, the manufacturer warrants to the first buyer who purchases and uses the products for the products' ordinary and intended purposes that the products shall be free from defects in material and in workmanship. There are no intended or incidental third-party beneficiaries. This warranty excludes and disclaims all product defects arising from ordinary wear and tear, failure to properly maintain and repair, and abuse. The manufacturer excludes and disclaims any warranty of merchantability, warranty of fitness for a particular purpose, and any other warranty, either express or implied, regarding the products.

**LIMITED REMEDY.** The buyer's sole and exclusive remedy for any breach of this limited warranty is to return the products to the manufacturer or manufacturer's authorized representative at buyer's expense for a refund of the purchase price, or repair and replacement. The manufacturer has the exclusive right to select the remedy. The manufacturer excludes and disclaims liability for consequential damages, incidental damages, tort damages, strict liability damages, specific performance, and other damages and remedies.

**NO MODIFICATIONS.** This printed Limited Warranty is a complete statement of the manufacturer's warranty. The printed terms of this Limited Warranty shall not be modified, amended, superseded, replaced or supplemented by any representations, promises or other statements made by salesmen, dealers, brokers, distributors, installers or others.





Today as ranchers, we enjoy the benefits of modern steel livestock handling equipment. Before the current century, you could most likely count the major developments in cattle handling on one hand. Arguably, the most significant of these developments occurred in the late 1930's. In 1938, Al Crowson was running a weld shop in Baker, OR. With signs out front soliciting customers, he received a request for a steel cattle chute. This first chute sold for around \$160. From there the chute business just kept growing. Soon they were building lines of gates, panels, tipping calf tables for branding, and water troughs. Anything was possible and requests kept flowing in. It didn't take long before Powder River manufactured a full spectrum of livestock equipment. It was receiving requests from ranchers, commercial feedyards, and from municipalities to construct rodeo grounds including grandstands.

In the 1950's the first requests from the US Forest Service came in for cattle guards. Later the Bureau of Land Management came looking for cattle guards and water troughs as well. Up to this time, all equipment was being painted with a brownish-red color. With the orders for water troughs coming from the forest service and BLM, the request also came in to have them painted in green. Apparently the red paint stuck out too much on the landscape and made ideal shooting targets, an attribute not good for water troughs. Instead of utilizing two colors the entire product line was switched away from red. The signature Powder River green was born, and that is what the new equipment still gets coated with today.

Powder River has invested heavily in modern manufacturing technology. What used to be done with presses and shears left over from the war efforts of WW2, is now done with lasers, CNC machines, and robotics. What used to be painted by lowering entire products into a 8,000 gallon dip tank (green of course) and letting it drip dry is now painted by a state of the art powder coating process. Designs that used to be born in the weld shop are now first drawn up and stress tested on computers.

Manufacturing advances like these allow for designs to improve in a rapid way. This is evidenced in the latest Powder River squeeze chute line the 2000 series. The linkages on the manual and hydraulic headgates, without modern process improvements, simply would not be feasible to manufacture and keep the costs reasonable. These design advances benefit the entire product lines as designs are shared among components.

Powder River takes pride in the fact that the only products it produces are for livestock handling. Powder River employs many ranchers, which it credits with helping it stay focused on the industry it serves. We are not merely just a steel converter. We don't have to answer to a steel mill forcing us to convert every bit of tube or sheet into a product. On a day to day basis, our brains and business acumen are dedicated to being the cattleman's partner; our hearts are in this!

Powder River has been doing it right for a long time. As a brand it celebrated 82 years in 2020. It has plans to be around for at least 80 more. We want to hear more quotes like this in 2100. "One of my favorite parts about traveling around the country is that I get to meet people who have had our equipment in their family for generations. They talk about still using the gates they helped hang when they were a kid. It is not uncommon to have a squeeze chute or tub out there that is 40 plus years old. That's pretty awesome, but really they should consider upgrading, we have better stuff now..". Powder River equipment old and new can be found around the country. In recent ad campaigns they state, "America's Ranches are our Showroom." It is likely that the same thing will be true in another 80 years.



# Ranch Calls

**Powder River's Ranch Call Program will help you design, create, draft, order, implement, and solve your penning, loading, and working equipment needs.**



The Powder River 'Ranch Call' program was created for the cattlemen who need to get the most out of their cattle equipment investment. Having a Powder River team member visit your ranch to help evaluate your system and offer recommendations can make all the difference. There is no substitute for Powder River's over 80 years of experience helping cattlemen design safe and functional livestock handling equipment.

**Let a trained Powder River Representative be your best ranch hand.**

**Call 1-800-453-5318 to arrange your Powder River Ranch Call today.**

## **Services Offered:**

- Qualified Powder River Representative
- Equipment Recommendations
- Layout Design
- Computer Drawing and Scale
- Assistance with Product Assembly

# **POWDER**



# **RIVER**

YOUR LOCAL DEALER

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